

pewag winner Chain system in G10

Lifting



pewag corropro




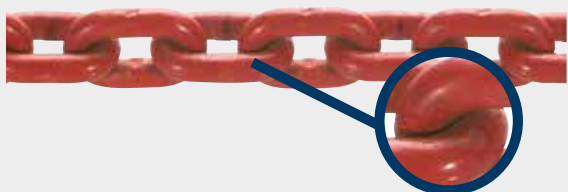

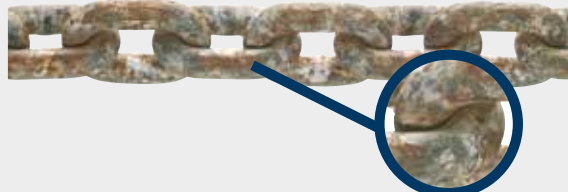

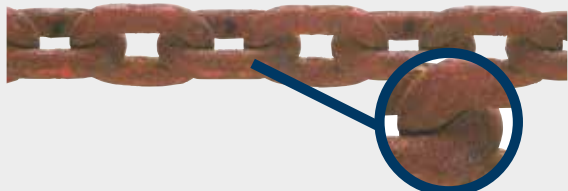
The innovative corrosion protection system.

Resilient. Adherence.

Free of heavy metals.

pewag corropro is an electrochemical deposited anticorrosion coating, which has a zinc bondering pretreatment. Due to the thin micro protective layer, the corrosion protection process is ideally suited for coating complicated structures such as threads and moving parts.

Salt spray test to ISO 9227 (NSS-test).

Starting situation	Final state
<p>PCP – corropro</p> 	<p>528 h</p> 
<p>PC – powder coated</p> 	<p>528 h</p> 
<p>GZN – electro galvanized</p> 	<p>288 h</p> 
<p>LAC – varnished</p> 	<p>168 h</p> 

Contents

The pewag product range – tailor-made with safety in mind

For pewag, the focus always lies on service, quality and tradition. For centuries, the company has been continuously expanding its expertise in the field of chain systems and today it is among the global leaders in the industry. Innovation, safety and sustainability are key features of all our products.

Our lifting technology and load-securing chain system in G10 is currently the most comprehensive range on the market and customers all over the world appreciate the fact that we go far beyond standard market requirements. Application-specific, customised solutions and a great eye for detail are part and parcel of the pewag philosophy – in the past, in the present, and in future.



Full Member

Technical changes and misprints excepted.

pewag group	
Introduction of the pewag group	4-5
History and quality management	6
Business areas and the environment	7
Locations	8
peTAG solution	
peTAG solution	10-11
Lifting accessories in G10	
Benefits and information	12-23
Chains in G10	
Lifting chains	24-27
Master links and sub-assemblies in G10	
Master links and sub-assemblies in G10	28-55
Accessories in G10	
Accessories in G10	56-89
Special accessories in G8	
Special accessories in G8	90-101
Spare parts	
Spare parts	102-109
User information	
User information on pewag lifting accessories	110-116

Welcome to the pewag group

We are an internationally operating group of companies. Our track record goes back to the year 1479.

Mission Statement

pewag group's Mission Statement expresses the goals of our actions as follows:

With our joy for innovation, we strive to make all products of the pewag group the best in the respective markets. The high quality of our products and services as well as our employees' passionate dedication are the foundation to our pursuit of outstanding services and complete customer satisfaction.

Principles of pewag group

Leading in Quality

The values of our product brands are demonstrated by our first-class quality and innovations and are communicated consistently and coherently.

We anticipate market demands and changes in the environment and adapt our strategies, organizations and actions accordingly to satisfy our customers' needs through providing an optimal price-performance ratio: timely delivery, efficient and obliging service.

Leading in Responsibility

We commit ourselves to careful treatment of the environment, by reducing the use of energy and raw materials, ensuring the longevity of our products and making them recyclable.

We value an open, honest and team-oriented work-style, which is based on transparent communication honoring ideas, opinions and experience of our employees as valuable inputs for our decision making process.

We strive for stable and fair partnerships with our employees, customers, suppliers and other business partners and take social aspects into consideration when making business decisions.

Leading in Technology

We secure our technological strength by striving for product quality, constant improvements and innovations of products, as well as manufacturing processes.

We strive to be the best in product technology. This ensures that our customers always have optimal solutions available and that we expand and protect our market position.

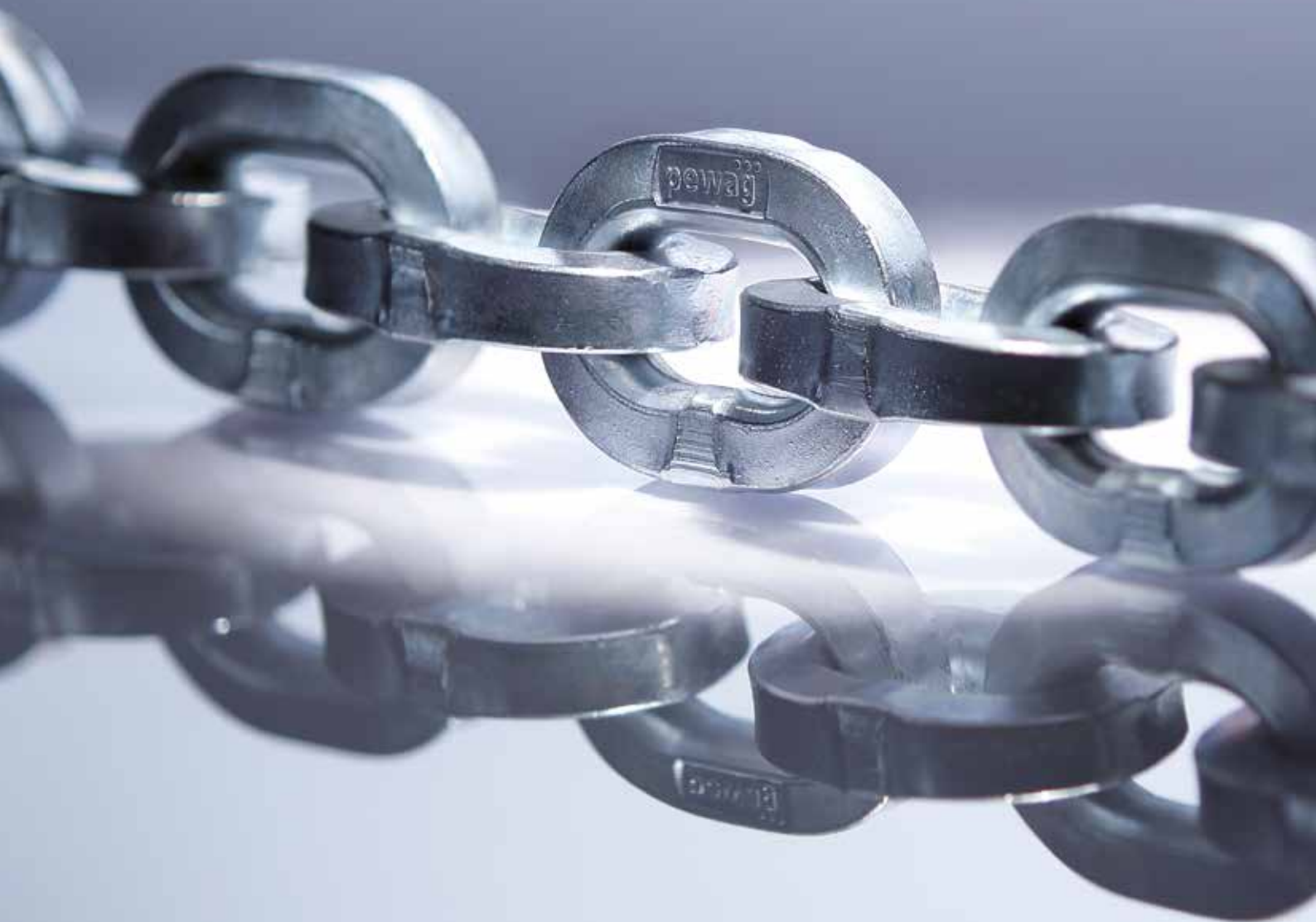
Leading in Economics

In all our processes we use due diligent business practices and efficiency and strive to improve these continuously.

In the long-term, we will continuously increase our economic performance to raise corporate value, achieve sustained growth and thus secure a successful future of the organization.

We are a modern group of companies which looks back to a tradition and experience of more than 500 years. Since our founding years, a lot has changed, but the values that made our success possible from the beginning remain.

**pewag group –
Innovation. Quality. Partnership.**



History of the pewag group

Advantage through tradition

The history of pewag group goes back to the 15th century and therefore makes us one of the oldest chain manufacturer worldwide. With our experience we are ready for the future.

Timetable of important events

- 1479** First documented references of a forging plant in Brückl
- 1787** Foundation of a chain forge in Kapfenberg
- 1803** Foundation of a chain forge in Graz
- 1836** Establishment of an iron casting plant in Brückl
- 1912** Production of the first pewag snow chain
- 1923** Merger of plants in Graz and Kapfenberg – Creation of the name “pewag”
- 1972** Foundation of a sales company in Germany
- 1975** Foundation of a sales company in the USA
- 1993** Foundation of pewag austria GmbH
- 1994** Foundation of the first subsidiary in Czech Republic
- 1999** Acquisition of the Weissenfels Group
- 2003** Separation from the Weissenfels Group
- 2005** Reorganization into 2 groups:
Schneeketten Beteiligungs AG Group – Snow Chains
pewag austria GmbH Group – Technical Chains
- 2009** Acquisition of Chaineries Limousines S.A.S.
- 2012** Foundation of the first manufacturing company in the USA
- 2013/** Foundation of various international sales
- 2014** companies



Lithography forging plant Brückl 1855



Anchor chain forge 1878



Chain forgers 1956

Quality management

Our main goal is customer satisfaction.

In this instance, quality means that only those products and services are developed, manufactured and delivered which completely and without compromise satisfy the customer.

The pewag group’s quality policy, is underlined by the following basic principle: **“we supply high-end products and services to our customers that conform to the technical standards and requirements”**, can be summarised in the subsequent four points.

Market-oriented Quality

In order to maintain and to widen the competitive position of the pewag group, the quality of finished goods and services must be consistent with the specifications of the customer and also with their expectations of one of the leading companies. No product should ever pose a danger to people or the environment.

Economic Quality

As a profit-oriented company, quality is achieved by taking into consideration the material, personnel and financial resources; this means that we establish an appropriate best price/performance ratio for the customer within the acknowledged framework.

Quality Responsibility

Stringent demands are placed on all employees to ensure high standards of quality. No matter what hierarchical level, all managers are in charge of managing quality. Every employee within the pewag group should be educated, motivated and instructed by the management team. It is important for promoting high quality awareness that the education and training of employees is at the forefront, as each employee is responsible for the quality of his/her own work.

For each of our employees, the statement **“QUALITY STARTS WITH ME”** must be true!

Process-oriented Quality

The close interaction between sales, product development, production and customer service is regulated within the individual companies by fixed processes and activities, as well as responsibilities with the aim to reach and maintain the defined quality standards.



Business areas

Environment – we take responsibility

Working with pewag products

The pewag group has a substantial and diverse spectrum of products and services.

Our range of products varies from traction chains for tires (snow chains for passenger cars, trucks and special-purpose vehicles, tire protection chains for mining vehicles) over different industrial chains to products for the do-it-yourself sector (light chains, belts, etc.)



Segment A
Snow and forestry chains



Segment B
Hoist and conveyor chains



Segment C
Do-it-yourself



Segment D
Engineering



Segment F
Lifting and lashing chains



Segment G
Tire protection chains

Ecological awareness in all areas



Our company's manufacturing location in Kapfenberg, Austria, has been used for iron and steel production for over 270 years. A second facility located in Brückl, Austria, was first documented in records dating back to 1479. Based on this long manufacturing tradition, we take serious responsibility for our products, employees and the environment at all our international locations. Hence, one of our major concerns is to improve energy efficiency and, in doing so, to minimise energy consumption over a long period of time with the development of new production technologies. An important goal is to increase energy efficiency and consequently lower energy demand. Consequently, we develop our products to achieve longer product life-cycles and lower weight but simultaneously, increasing their working load capacities and the safety for our customers. We are committed to upholding all relevant energy and environmental standards by setting clearly defined goals and continually improving our performance. To achieve this goal, we use modern manufacturing technologies. An important step is to provide the necessary resources and to include our employees in the process. We are convinced that well-informed and motivated employees can actively participate in environmental conservation.

Wherever we are unable to avoid an environmental impact, we have set ourselves the goal to continually reduce our energy consumption, waste and environmentally harmful emissions. When purchasing new equipment, we strive to find the best and most efficient technical solution possible. It is important for us to promote the purchase of energy efficient products and services.

Our process-oriented management system regulates the documentation concerning all environmental relevant procedures. It also encompasses preventative measures for possible failures, as well as behavioural instructions for regular and/or extraordinary operational procedures. By systematically monitoring and assessing our environmental activities, we are quickly able to resolve deviances and to take corrective action. This process extends throughout the whole organisation to optimise all business processes. We strive to engage in an open dialogue with our customers, neighbours and authorities to inform them of our energy and environmental engagements.

Through specific communication we want to inform our customers about the environmental aspects of our products – specifically inform them about the longevity of our products. Through meaningful communication, we strive to motivate our suppliers and customers to think – in turn – about their environmental footprint and to put into practice similar environmental standards in their businesses.

Customer proximity

International presence

In the ambitious five-hundred year history pewag has evolved from a small and modest company to a global organization with several subgroups.

With 12 production and 40 sales and other locations on all five continents, pewag documented its claim as one of the world's leading chain manufacturers.

In addition to the numerous locations pewag as an international company relies on his capillary, strong, and professional partner network. These collaborations provide optimal customer service in currently more than 100 countries around the world.

Production and sales locations

Europe

Austria	pewag austria GmbH, Graz pewag austria GmbH, Kapfenberg pewag Schneeketten GmbH, Graz pewag Schneeketten GmbH, Brückl pewag engineering GmbH, Kapfenberg pewag austria Vertriebsgesellschaft mbH, Graz pewag Ketten GmbH, Klagenfurt pewag International GmbH, Klagenfurt
Germany	pewag Deutschland GmbH, Unna pewag Schneeketten Deutschland GmbH, Unna
France	pewag France SAS, Limoges Chaineries Limousines SAS, Bellac
Italy	pewag italia srl, Suello
Croatia	pewag d.o.o, Rijeka
The Netherlands	pewag nederland BV, Rijnsburg APEX International BV, Hillegom APEX Automotive BV, Hillegom
Poland	pewag polska Sp. z o.o., Buczkowice
Portugal	pewag Portugal – Comercio de Produtos e Equipamentos Industriais, Lda, Santo Antão do Tojal
Romania	pewag Romania SRL, Sibiu County
Russia	OOO "PEWAG", Moscow
Sweden	pewag sweden AB, Emmaboda
Slovakia	pewag Slovakia sro, Nováky
Czech Republic	pewag Czech sro, Vamberk Řetězárna Česká Třebová sro, Vamberk pewag sro, Vamberk peform Chrudim sro, Chrudim

Europe

Ukraine	TOV pewag Ukraine GmbH, Lviv
---------	------------------------------

North America

USA	pewag Inc, Bolingbrook, Illinois pewag Inc, Rocklin, California pewag Traction Chain Inc, Pueblo, Colorado
Canada	pewag Canada Inc., Mississauga
Mexico	pewag Mexico SA de CV, Mexico

South America

Brazil	Helevar Comércio e Importação de Produtos Metalúrgicos Ltda., Porto Alegre
Colombia	pewag Colombia S.A.S, Rionegro-Antioquia

Africa

South Africa	pewag chain south africa (pty) ltd., Linden
--------------	---

Australia

Australia	pewag australia Pty Limited, Barrack Heights
-----------	--

Asia

India	pewag India Private Limited, Bangalore
-------	--

pewag group presents
itself on the internet. More ...

www.pewag-group.com

www.pewag.com

**pewag group –
Innovation. Quality. Partnership.**



pewag chains together

The peTAG solution enables cross-company, flexible servicing and administration of a wide range of different objects.

peTAG solution

The intelligent solution for unambiguous object identification, data transfer without media breaks, easy servicing of objects, safe document archiving, efficient interaction with partner businesses and much more.

peTAG info

Smart, free-of-charge access to product-specific information via mobile web.



peTAG manager

Watch your PC and mobile devices work hand in hand with this adaptable, high-performance platform – in any work environment and while increasing data quality at the same time. Expensive add-on reading devices and manual data transfer are things of the past!



peTAG solution



peTAG solution Keyfacts



Intelligent software

User-specific adaptation of object data, testing processes and steps. Automates the creation, sending and archiving of test reports. Sophisticated authorisation concept.



Save time & money

Efficient documentation of work processes, thus simplified daily workflows. Data exchange without media breaks, fault-free data communication.



Mobile solution

Direct, location-independent data access (e.g. load capacity, safety information, latest test reports etc.) Smart servicing of objects via mobile app. Offline availability.



Linked-up partnerships

Straightforward exchange and efficient interaction between service providers, merchants and customers. Improved service and data quality. Increased satisfaction and loyalty.



Always up to date

Access to the latest product data and information, overview of all test data, documentation of test procedures. Traceability of object history.



Lifting accessories in G10

Benefits and information

Content

Lifting chains in G10 quality	14
pewag lifting chain	14-15
pewag winner core data	15
pewag winner chain marking	15
pewag winner identification	16
Novelty: rectangular lifting identification tags	16
Load capacities	18-19
Exceptional conditions of use	20
Examples of order text	20-21
Standard sling types	22-23

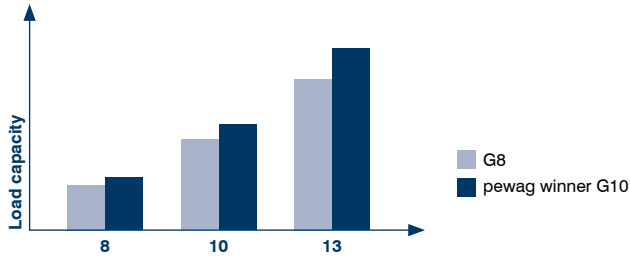




Lifting chains in G10 quality – benefits that outweigh the rest.

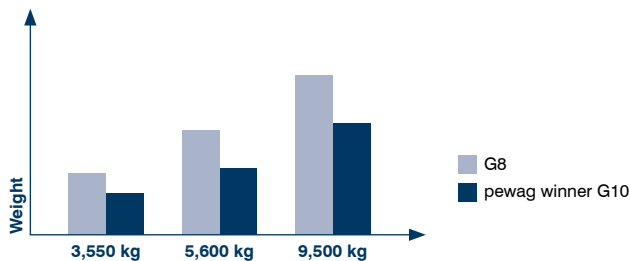
pewag is among the world's best manufacturers of lifting chains – for a good reason, as our products are the result of a responsible development process that focuses on user-friendliness and safety. These features are clearly measurable and form the basis of the pewag product development and manufacturing process, where only the best results count!

- 25 % more load capacity compared to G8.



Load capacity	Previous chain Ø	pewag winner chain Ø
3,550	10	8
5,600	13	10
9,500	16	13

- Simplified handling thanks to a 30 % weight reduction.



Load capacity	Previous chain weight	pewag winner chain weight	% weight reduction
3,550	16.20 kg	11.00 kg	32 %
5,600	27.60 kg	17.60 kg	36 %
9,500	42.20 kg	29.60 kg	30 %

- Attractive price/performance ratio thanks to the small price differential compared to grade 8.
- One dimension smaller than grade 8 slings, for many load ranges – thus providing excellent value.
- Extended service life due to higher wear resistance.
- WIN 400 Easy identification – each link is marked with “W”. WIN 200 Easy identification – each link is marked with “10”.
- Code on chain and component ensures traceability of all manufacturing data.
- Distinctive oval-shaped tags with precise information helps avoid confusion with grade 8.

- High-visibility orange powder-coating for simple visual identification.
- Largest range of components in special grade 10 quality – for 11 chain dimensions.
- Fastest and simplest assembly of slings thanks to VXXW set with unique shortening element.



- Additional safety feature compared to shortening claws, thus reducing risks resulting from improperly attached chains of our shortening hooks
- Easier and faster annual inspection as fewer components are used.
- Compatible with our grade 8 range – used slings are easy to repair. NOTE: Grade 10 components may be used to repair G8, but not at an increased load capacity!
- First company to offer parallel hooks with 100 % load capacity – shortening of the sling chain does not require a reduction in load caused by shear effect of the hook!
- 3 assembly systems of slings: welded, Connex and Clevis system.
- Pioneer: pewag were the first to sell G10 lifting chains and have a wealth of experience in this field.
- Quality-approved European production by an ISO 9001 certified company.
- Worldwide distribution network – smooth supply of spare and replacement parts.
- All components comply with EN 1677-1, -2, -3 or -4.
- A true-as-steel bonus: The pewag winner 400 chain meets the EN 818-2 with higher working load limit resp. PAS 1061 up to 16 mm and Machinery Directive 2006/42/EG.

pewag lifting chains – environmentally friendly, resource-preserving, strong.

True-as-steel quality management principles best explain why pewag is now offering even more benefits for lifting chains. For instance, ISO 14001 certification is being

rigorously implemented for the G10 lifting chains, resulting in significantly lowered energy and material consumption during manufacturing, thus preserving raw materials – an environmentally friendly approach throughout! And the reduced amount of materials used also means that less material has to be recycled.

Core data of the pewag winner range – winner by name, winner by nature.

- **Top ranking:**
pewag winner 200 – meets the requirements of ASTM A973/A973M-01 and of EN 818-2 but with higher load capacity (however admissible operating temperature of 200 °C max.) and 2006/42/EG Machinery Directive.
Chain quality of pewag winner 400 meets the EN 818-2 with higher working load limit resp. PAS 1061 up to 16 mm and Machinery Directive 2006/42/EC.
- **Stress at load capacity limit:** 250 N/mm².
- **Test stress:** 625 N/mm² – equals 2.5 times the load capacity.
- **Breaking stress:** 1,000 N/mm² – equals 4 times load capacity.
- **Breaking elongation:** min. 20 %.
- **Bending according to EN 818-2 or PAS 1061:** 0.8 x nominal diameter.
- **Admissible operating temperature:**
 pewag winner 200 – 200 °C max.
 pewag winner 400 – up to 380 °C.
- **Quality grade stamps**
pewag winner 200: 10 at a spacing of approx. 300 mm till 16 mm chain (other 0.9 m) and 10 additionally on the back of each link.
pewag winner 400: 10 at a spacing of approx. 300 mm up to 16 mm chain (other 900 mm) and W on the back of each link.
Components – 10.
- **Manufacturer's name or symbol on the chain and components:** PW or pewag.
- **Surface:**
pewag winner 200: shot-blasted and clear coated
pewag winner 400: blue painted
Components: orange powder-coated
Welded system: blue painted
- **Compatibility:**
 pewag winner chains and components may be combined by a competent person under consideration of the manufacturer specifications with all grade 8 components that meet the requirements of EN 818 and EN 1677. Furthermore, the pewag winner chains may be combined with all competitor chains and components that are compatible with EN 818. and EN 1677 qualified items. Please note that the products cannot be combined with items that do not comply with

EN 818 or EN 1677! The maximum working load capacity of the overall system is always defined by its weakest part.

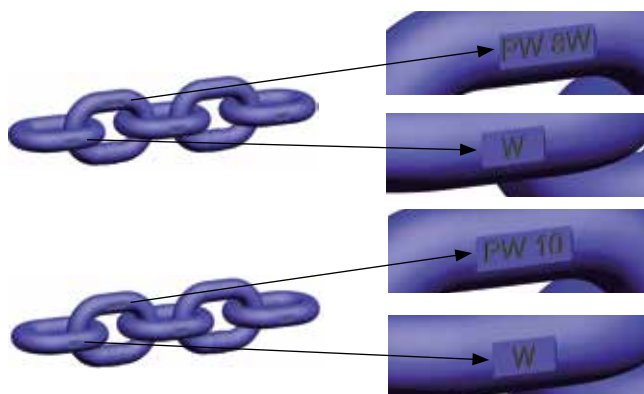
Only original pewag spare parts (e. g. pins and bolts, safety catches, etc.) may be used for pewag products, subject to inspection and approval by the competent person.

- **Product characteristics** for stress crack corrosion are equal to those of grade 8.

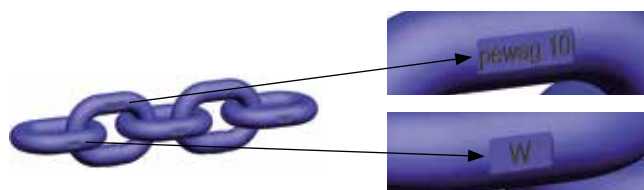
All dimensions given in this catalog are nominal dimensions. Depending on the manufacturing process they are subject to various manufacturing tolerances. Please contact our customer service if required.

pewag winner chain markings, old and new.

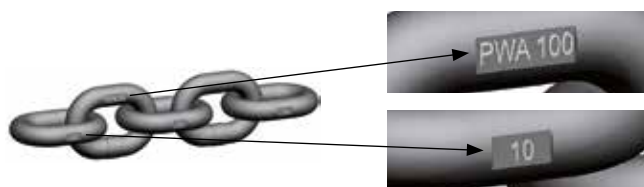
pewag winner 400 chain with old chain markings and the usual outstanding safety characteristics:



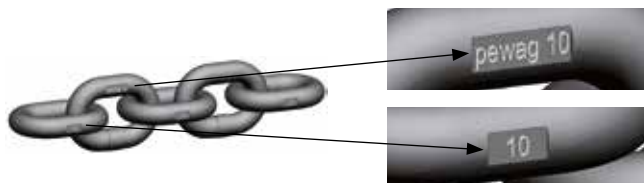
pewag winner 400 chain with new chain markings and the usual outstanding safety characteristics:



WIN 200 chain with old chainmarking:



WIN 200 chain with new chainmarking:



Novelty: rectangular load capacity tag.

pewag is always striving to develop its products further. The shape of the load capacity tags was changed to a rectangular design that offers numerous benefits to the user, thus taking our idea of safety yet one step further.

The tags are made from rust-proof material and linked to the sling with a rust-proof, quick-release fastener, thus considerably increasing user safety.

This will eliminate once and for all an error that happened fairly often in the past: As all standard documents for lifting chains describe ID tags where the number of corners correspond to the grade category of the lifting chain, users frequently made the mistake of estimating the load capacity of the chain based on this information, without paying attention to the actual markings on the tag. However, standards only ever describe the minimum requirements that a product must comply with and can always be exceeded.

The rectangular load capacity tags prevent this mistake from happening and offer the following benefits to the user:

- Prevention of incorrect assessment of the load capacity as looking at the tag prior to each lifting operation becomes unavoidable.
- When the marking is not observed, the lifting chain will be classed as a maximum grade 4.
- Corrosion-resistant: therefore resistant to solvents, acids, caustics and their vapours.
- Easily replaceable due to the rustproof cable with quick-release fastener.
- All information is engraved, allowing for customer-specific markings.
- Pre-stamped years for the periodic inspections make it immediately apparent when the last inspection took place.
- For periodic inspections, only the month must be stamped.



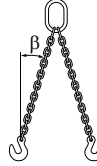
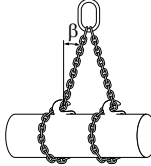



pewag winner G10 – in safety lies strength.



pewag winner load capacities.

The load capacities listed are maximum values of the various sling types, stated according to the standard (Uniform Load) method of rating.

Safety factor 4		I-leg chains		II-leg chains				III- + IV-leg chains
								
Angle of inclination β	-	-	$0^\circ - 45^\circ$	$45^\circ - 60^\circ$	$0^\circ - 45^\circ$	$45^\circ - 60^\circ$	$0^\circ - 45^\circ$	
Load factor	1	0.8	1.4	1	1.12	0.8	2.1	
Code	d	Load capacity [kg]						
WIN 5	5	1,000	800	1,400	1,000	1,120	800	2,000
Ni 5 G8	5	800	640	1,120	800	900	640	1,600
WIN 6	6	1,400	1,120	2,000	1,400	1,600	1,120	3,000
Ni 6 G8	6	1,120	900	1,600	1,120	1,250	900	2,360
WIN 7	7	1,900	1,500	2,650	1,900	2,120	1,500	4,000
Ni 7 G8	7	1,500	1,200	2,120	1,500	1,700	1,200	3,150
WIN 8	8	2,500	2,000	3,550	2,500	2,800	2,000	5,300
Ni 8 G8	8	2,000	1,600	2,800	2,000	2,240	1,600	4,250
WIN 10	10	4,000	3,150	5,600	4,000	4,250	3,150	8,000
Ni 10 G8	10	3,150	2,500	4,250	3,150	3,550	2,500	6,700
WIN 13	13	6,700	5,300	9,500	6,700	7,500	5,300	14,000
Ni 13 G8	13	5,300	4,250	7,500	5,300	5,900	4,250	11,200
WIN 16	16	10,000	8,000	14,000	10,000	11,200	8,000	21,200
Ni 16 G8	16	8,000	6,300	11,200	8,000	9,000	6,300	17,000
WIN 19	19	14,000	11,200	20,000	14,000	16,000	11,200	30,000
Ni 19 G8	19	11,200	8,950	16,000	11,200	12,500	8,950	23,600
WIN 22	22	19,000	15,000	26,500	19,000	21,200	15,000	40,000
Ni 22 G8	22	15,000	12,000	21,200	15,000	17,000	12,000	31,500
WIN 26	26	26,500	21,200	37,500	26,500	30,000	21,200	56,000
Ni 26 G8	26	21,200	16,950	30,000	21,200	23,700	16,950	45,000
WIN 32	32	40,000	31,500	56,000	40,000	45,000	31,500	85,000
Ni 32 G8	32	31,500	25,200	45,000	31,500	35,200	25,200	67,000

If the chain slings are used in severe conditions (e.g. high temperature, asymmetric load distribution, edge load, impact/shock loads), the maximum load capacity values in the table must be reduced by the load factors specified on page 20.

Please also note the user information on different conditions of use and their effects on the load capacity values!




The safety factor for all chain slings is 4. For higher safety factors, please reduce the load capacity or consult the technical department.

III- + IV- leg chains	IV- leg chains with load distributor		Endless chain sling	Single lifting sling		Double lifting sling	
45° – 60°	0° – 45°	45° – 60°	-	0° – 45°	45° – 60°	0° – 45°	45° – 60°
1.5	2.8	2	1.6	1.4	1	2.1	1.5
1,500	2,800	2,000	1,600	1,400	1,000	2,000	1,500
1,180	2,240	1,600	1,250	1,120	800	1,600	1,180
2,120	4,000	2,800	2,240	2,000	1,400	3,000	2,120
1,700	3,150	2,240	1,800	1,600	1,120	2,360	1,700
2,800	5,300	3,750	3,000	2,650	1,900	4,000	2,800
2,240	4,000	3,000	2,500	2,120	1,500	3,150	2,240
3,750	7,100	5,000	4,000	3,550	2,500	5,300	3,750
3,000	5,600	4,000	3,150	2,800	2,000	4,250	3,000
6,000	11,200	8,000	6,300	5,600	4,000	8,000	6,000
4,750	8,500	6,300	5,000	4,250	3,150	6,700	4,750
10,000	19,000	13,200	10,600	9,500	6,700	14,000	10,000
8,000	14,000	10,600	8,500	7,500	5,300	11,200	8,000
15,000	28,000	20,000	16,000	14,000	10,000	21,200	15,000
11,800	22,400	16,000	12,500	11,200	8,000	17,000	11,800
21,200	39.200	28.000	22,400	20,000	14,000	30,000	21,200
17,000	-	-	18,000	16,000	11,200	23,600	17,000
28,000	53.200	38.000	30,000	26,500	19,000	40,000	28,000
22,400	-	-	23,600	21,200	15,000	31,500	22,400
40,000	74.200	53.000	42,500	37,500	26,500	56,000	40,000
31,500	-	-	33,500	30,000	21,200	45,000	31,500
60,000	-	-	63,000	56,000	40,000	85,000	60,000
47,500	-	-	50,000	45,000	31,500	67,000	47,500

Exceptional conditions of use.

Even the highest-quality products will lose some of their load capacity if used at high temperatures, as a consequence of asymmetric load distribution, edge loading, shock/impact loading or other exceptional conditions of use. Please consult the user information for details.

The following circumstances are considered exceptional conditions of use as outlined above:

Temperature	-40 °C – 200 °C	above 200 °C – 300 °C	above 300 °C – 380 °C
Load factor pewag winner 200	1	not permissible	not permissible
Load factor pewag winner 400	1	0.9	0.75
Asymmetric load distribution	The WLL has to be reduced by at least 1 leg. In case of doubt only consider 1 leg as load-bearing.		
Edge load *	R = larger than 2 x d*	R = larger than d*	R = smaller than d*
			
Load factor	1	0.7	0.5
Shock	slight shocks	medium shocks	strong shocks
Load factor	1	0.7	not permissible

* d = dia. of chain

Sample order text for pewag winner sling types.

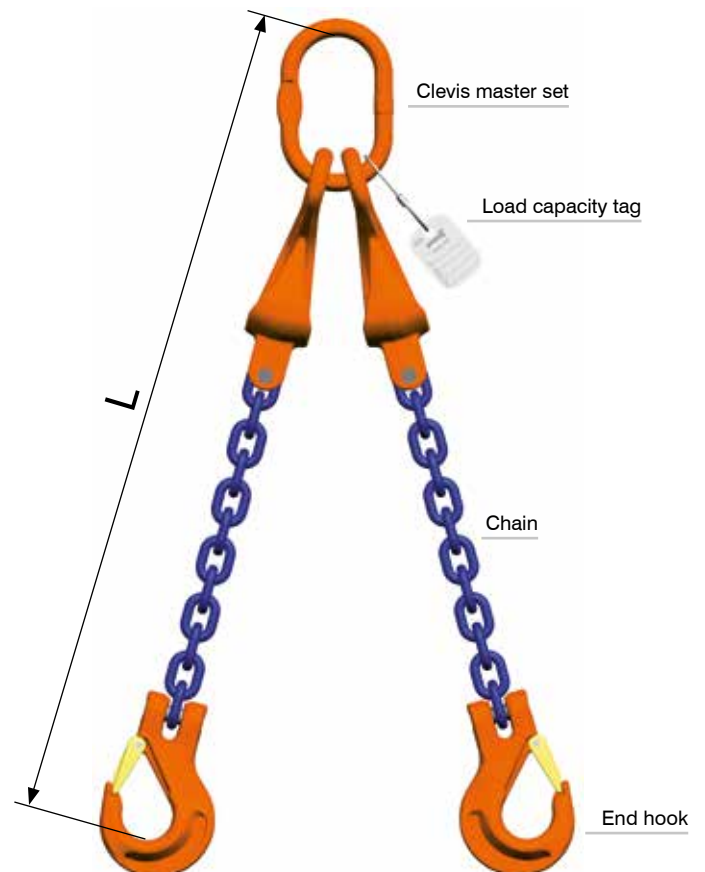
Here you will find some examples that show what an order of a fully assembled and commercially available pewag winner G10 chain slings could look like, clearly labelled and with all components and measurements.

What you see here is a pewag winner 400 II-leg chain sling, 13 mm, with shortening device and hook. Length: 3000 mm.

Clevis system:

WIN 13 400 II VXKW – KHSW 3000

Short designation of the chain Number of legs Clevis master set Endhook Length [mm]

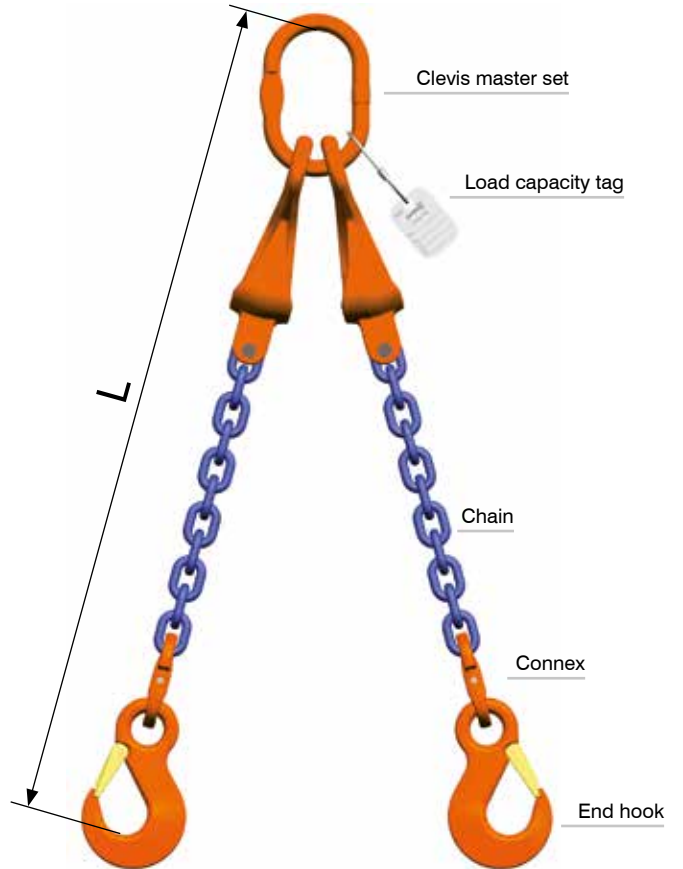


Sample order text.

Connex System:

WIN 13 400 II VXKW – HSW 3000 Connex

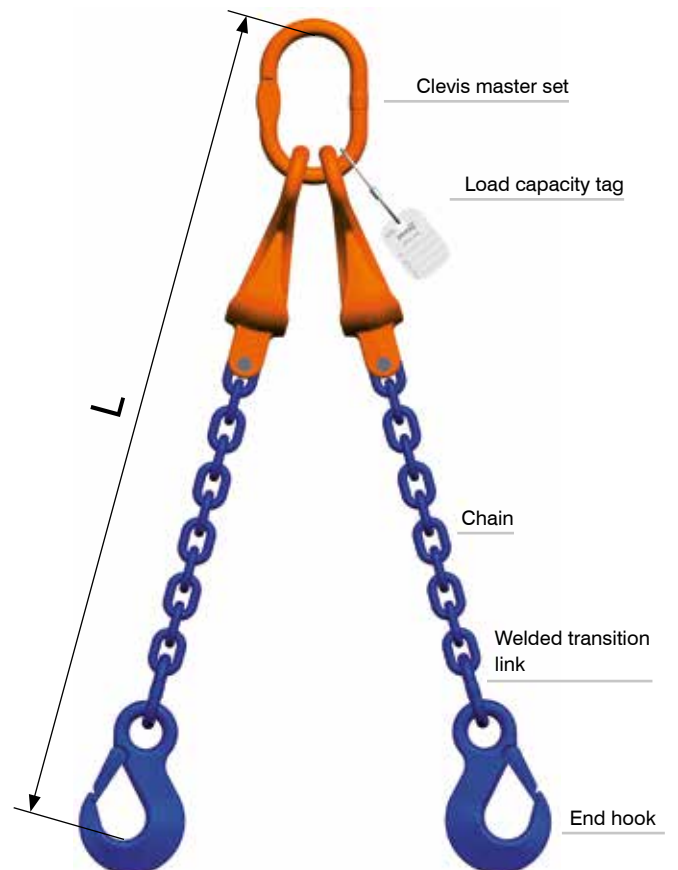
Short designation of the chain	Number of legs	Clevis master set	End hook	Length [mm]	Mounting type
-----------------------------------	-------------------	----------------------	-------------	----------------	------------------



Welded system:

WIN 13 400 II VXKW – HSW 3000

Short designation of the chain	Number of legs	Clevis master set	End hook	Length [mm]
-----------------------------------	-------------------	----------------------	-------------	----------------



Information:

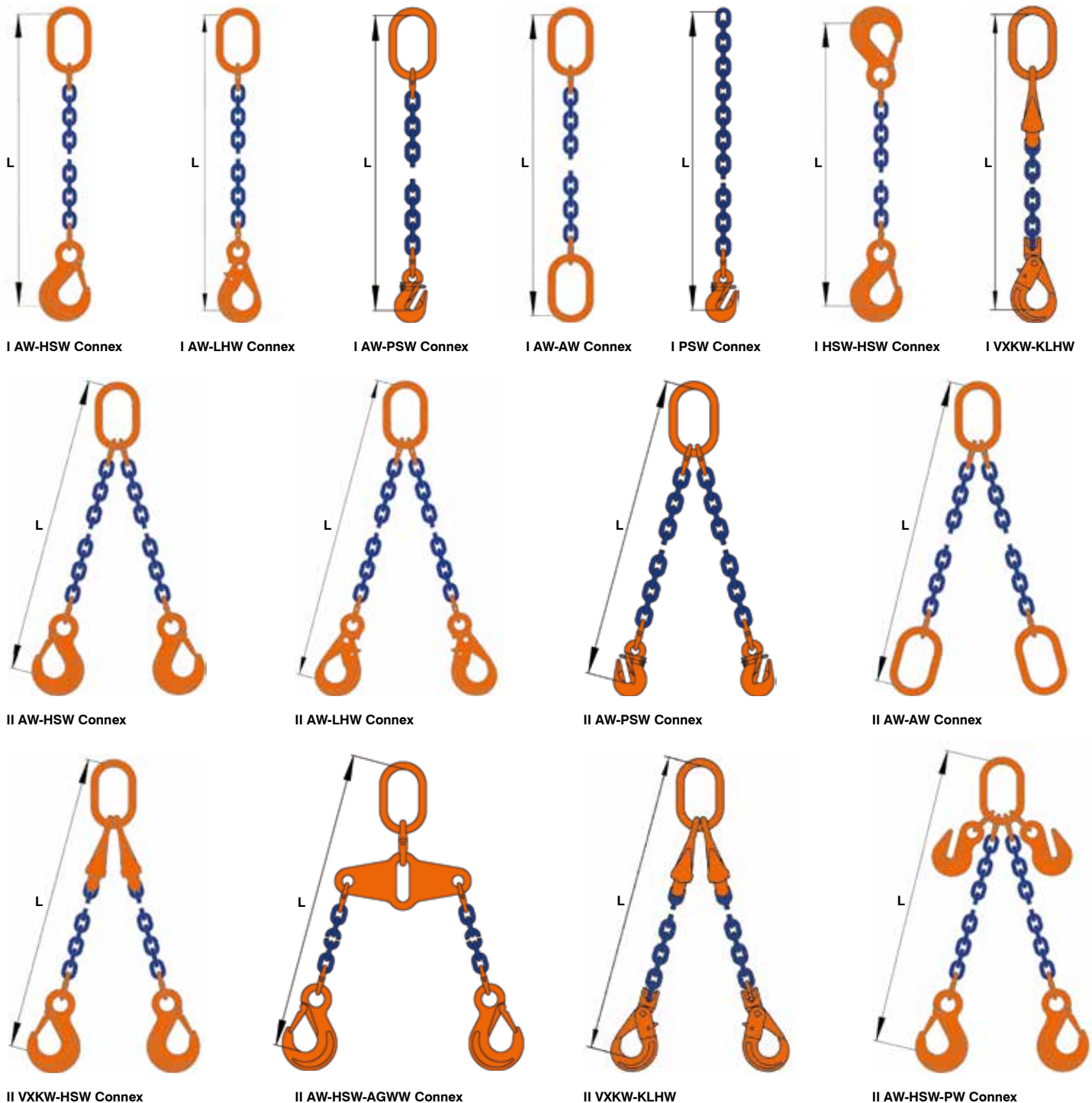
Information: Without the additional text „Connex“ at the end of the short chain sling designation, a sling chain in welded execution is automatically assumed.

pewag winner standard sling types – perfect in the original!

If you require a sling type that is not listed here, please submit a small sketch indicating the required type.

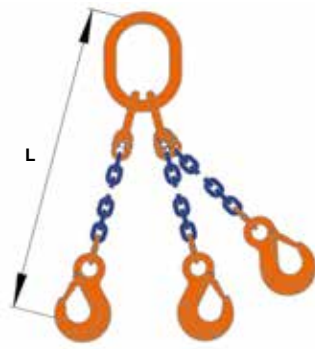
Important: Especially if you handle the assembly yourself, make sure that only pewag winner original parts are used! The usual tolerance of length “L” is +2 chain pitches.

The sling designation system is the same as that of G8. The additional “W” in the code of the individual parts points to the higher quality grade.





II AW-S-PW Connex



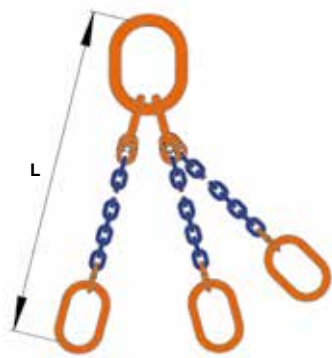
III VW-HSW Connex



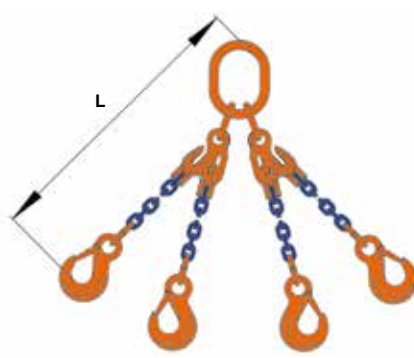
III VW-LHW Connex



III VW-PSW Connex



III VW-AW Connex



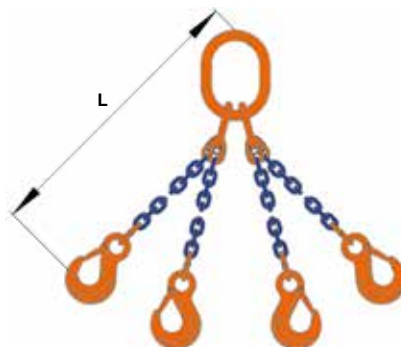
IV VXKW-HSW Connex



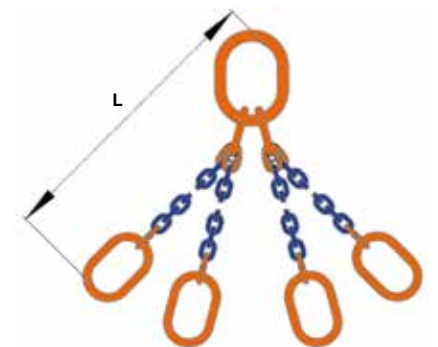
IV VW-HSW-AGWW Connex



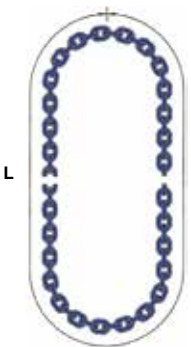
IV VXKW-KLHW



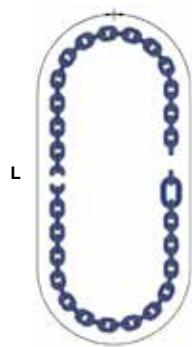
IV VW-HSW Connex



IV VW-AW Connex



S



SK (up from dimension 8!)



II AW-S Connex



IV VW-S Connex

Chains in G10

Product overview

Content

Lifting chains pewag winner 400	26
Lifting chains pewag winner 200	27



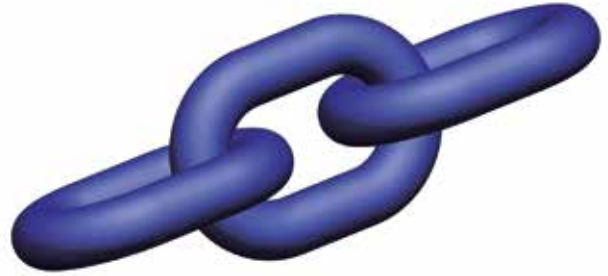


pewag winner 400 Lifting chains

Top performance as a matter of course.

These grade 10 high-duty chains are manufactured according to EN 818-2 with mechanical values for G10/PAS 1061. Further they are BG-approved and are ideal for the assembly of chain slings and lashing chains as well as for lifting and transporting loads. The permitted operating temperature ranges from -40 °C to + 380 °C

The standard surface is blue and the chains are available in dimensions from 5 to 32 mm. For more information, please refer to the full operating manual.



winner 400 Lifting chains	Code	Nominal diameter dn [mm]	Standard delivery length [m]	Pitch t [mm]	Inside width b1 min. [mm]	Outside width b2 max. [mm]	Load capacity [kg]	Breaking force [kN]	Weight [kg/m]
	WIN 5 400	5	50	16	7,50	18,50	1,000	39.30	0.61
	WIN 6 400	6	50	18	8,70	22,20	1,400	56.50	0.96
	WIN 7 400	7	50	21	9,50	25,20	1,900	77	1.20
	WIN 8 400	8	50	24	10,90	28,80	2,500	101	1.57
	WIN 10 400	10	50	30	13,50	36	4,000	157	2.46
	WIN 13 400	13	50	39	17,50	46,80	6,700	265	4.18
	WIN 16 400	16	25	48	21,50	57,60	10,000	402	6.28
	WIN 19 400	19	25	57	26,60	69,40	14,000	567	8.92
	WIN 22 400	22	25	66	29,50	79,20	19,000	760	11.88
	WIN 26 400	26	15 / 25	78	35	94	26,500	1,060	16.18
	WIN 32 400	32	15	96	43,20	115	40,000	1,610	24.10

The standard chain is painted blue, optionally also available with the tried-and-tested corpro coating PCP for maximum corrosion resistance.

pewag winner 200 Round steel chains

As secure as the pro's.

These grade 10 high-duty chains are manufactured according to EN 818-2 modified with mechanical values for G 10.

The winner 200 round-steel chains are particularly suitable in lifting and lashing chains and withstand operating temperatures between -40 °C and +200 °C. These chains are available in dimensions from 5 to 32 mm and the standard surface is blasted and clear painted.

Please notice that they are not allowed for lifting chains in Austria.



winner 200 Round steel chains	Code	Nominal diameter dn [mm]	Standard delivery length [m]	Pitch t [mm]	Inside width b1 min. [mm]	Outside width b2 max. [mm]	Load capacity [kg]	Breaking force [kN]	Weight [kg/m]
	WIN 5 200	5	50 / 100	16	7,50	18,50	1,000	39.30	0.61
	WIN 6 200	6	50 / 200	18	8,70	21,60	1,400	56.50	0.96
	WIN 7 200	7	50 / 250 / 300	21	9,50	25,20	1,900	77	1.20
	WIN 8 200	8	50 / 50 / 200 / 250	24	10,90	28,80	2,500	101	1.57
	WIN 10 200	10	50 / 130 / 150	30	13,50	37	4,000	157	2.46
	WIN 13 200	13	50 / 75 / 100	39	17,50	46,80	6,700	265	4.18
	WIN 16 200	16	25 / 50 / 100	48	21,50	57,60	10,000	402	6.28
	WIN 19 200	19	25 / 35 / 50	57	26,60	69,40	14,000	567	8.92
	WIN 22 200	22	25 / 30	66	29,50	79,20	19,000	760	11.88
	WIN 26 200	26	25	78	35	94	26,500	1,060	16.18
	WIN 32 200	32	20	96	43,20	115	40,000	1,610	24.10

The chain is lack varnished, optionally also available with the tried-and-tested coropro coating PCP for maximum corrosion resistance.

Master links and sub-assemblies in G10

Product overview

Contents

Master links	30-31
Transition links	32
Four-leg assemblies	33-35
Oversize master link assemblies	36-38
Master link assemblies	39-40
Clevis master sets	41-52
Oversize clevis master sets	53-55





pewag AW Master link

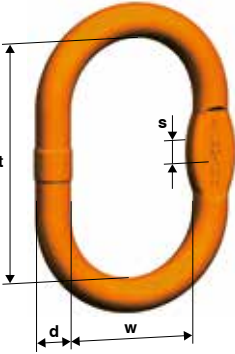
Perfection from start to finish.

This master link is ideally suited for pewag Connex and as a component in the welded system. It may also be used as a master link for I-leg and II-leg slings.

For III- and IV-leg slings it can only be used in conjunction with BW transition links in VW IV-leg assemblies. Ideal for simple, speedy assembly of I- and II-leg chain slings using Connex connecting elements. May also be used as a master link in welded systems. Also suitable as an end link. See table for the maximum crane hook size as specified by DIN 15401 and DIN 15402.

The flattened section enables universal connecting options – an important benefit of this high-grade link. Links are manufactured according to EN 1677-4 with mechanical values for G10. BG-approval, CE-marking and full operating manual available.



AW Master link	Code	Load capacity 0°-45° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.	For 1-leg slings	For 2-leg slings
	AW 10	1,400	1,6	2,5	5	5
	AW 13	2,300	2,5	4	6+7	6
	AW 16	3,500	2,5	4	8	7
	AW 18	5,000	5	6	10	8
	AW 22	7,600	6	8	13	10
	AW 26	10,000	8	10	16	13
	AW 32	14,000	10	12	19	16
	AW 36	25,100	16	20	22	19
	AW 45	30,800	25	32	26	22
	AW 50	40,000	32	40	32	26
	AW 56	64,000	32	40	-	32
	AW 72	85,000	50	63	-	-

Code	d [mm]	t [mm]	w [mm]	s [mm]	Weight [kg/pc.]
AW 10	10	80	50	10	0,14
AW 13	13	110	60	10	0,34
AW 16	16	110	60	14	0,53
AW 18	19	135	75	14	0,92
AW 22	23	160	90	17	1,60
AW 26	27	180	100	20	2,46
AW 32	33	200	110	26	4,14
AW 36	36	260	140	29	6,22
AW 45	45	340	180	-	12,82
AW 50	50	350	190	43	16,55
AW 56	56	400	200	-	27,01
AW 72	70	460	250	-	45,30

For chain sling load capacities, please refer to the table "pewag winner load capacities".

pewag MW Enlarged master link

Universally connected.

A flattened section on the master link opens up additional, universal connection possibilities. It is ideal for the simple, speedy assembly of I- and II-leg chains using Connex connecting elements, as a master link in welded systems and as an end link. Its inner dimensions are larger than those of the AW master link, making it suitable for larger crane hooks or special hooks.

The MW enlarged master link must not be used for IV-leg chains, except when combined with BW transition links in VMW IV-leg assemblies.

Manufactured according to EN 1677-4 with mechanical values according to G10. With CE-marking and full operating manual.

See table below for the maximum crane hook size as specified by DIN 15401 and DIN 15402.



MW Enlarged master link	Code	Load capacity 0°-45° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.	For 1-leg slings	For 2-leg slings
	MW 10	1,400	2,5	4	5	5
	MW 13	2,300	4	5	6+7	6
	MW 16	3,200	5	6	8	7
	MW 18	4,200	6	8	10	8
	MW 22	6,700	10	12	13	10
	MW 26	10,100	10	12	16	13
	MW 32	16,000	12	16	19	16
	MW 36	21,200	20	25	22	19
	MW 56	40,000	50	63	32	26

Code	d [mm]	t [mm]	w [mm]	s [mm]	Weight [kg/pc.]
MW 10	11	90	65	10	0.22
MW 13	14	120	70	10	0.44
MW 16	16	140	80	13	0.71
MW 18	19	160	95	14	1.09
MW 22	23	170	105	17	1.74
MW 26	27	190	110	20	2.65
MW 32	33	230	130	26	4.78
MW 36	38	275	150	29	7.48
MW 56	56	350	250	46	21.98

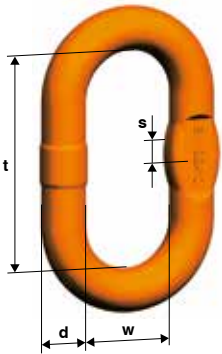
pewag BW Transition link

Versatile by default.

This link is versatile. It can be used as a transition and as an end link in welded systems. The flattened section opens up universal connection possibilities. The CE-marking and BG-approval ensure flawless quality. This transition link is manufactured according to EN 1677-4 with mechanical values according to G10 and is supplied with a full operating manual, offering users outstanding versatility at the highest level.



BW Transition link



Code	Load capacity 0°-45° [kg]	d [mm]	t [mm]	w [mm]	s [mm]	Weight [kg/pc.]	Transition link for chain Ø I- + II-leg BW I/II
BW 7	1,000	7	36	16	-	0.03	5
BW 8 ¹⁾	1,400	8	36	16	-	0.05	6
BW 9	1,900	9	44	20	-	0.07	7
BW 10	2,500	10	44	20	-	0.09	8
BW 13	4,000	13	54	25	10	0.17	10
BW 16	6,700	17	70	34	14	0.39	13
BW 20	10,000	20	85	40	14	1.00	16
BW 22	12,500	23	115	50	17	1.16	-
BW 23 ¹⁾	14,000	23	115	45	17	1.16	19
BW 26	16,200	27	140	65	20	1.92	-
BW 27 ¹⁾	19,000	27	140	55	20	1.92	22
BW 32	26,500	33	150	70	26	3.16	26
BW 36	31,000	36	170	75	-	4.35	-
BW 40	40,400	40	170	80	-	4.12	32
BW 45 ¹⁾	42,400	45	170	80	-	7.15	-
BW 50	64,000	50	200	100	-	10.58	-

¹⁾ Only in welded systems.

pewag VW IV-leg Master link assembly

Universal connection possibilities.

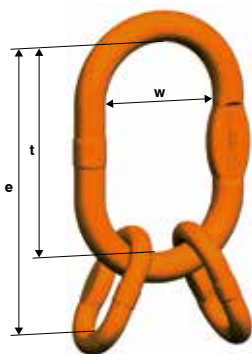
This standard master link assembly is ideal for preparing III- and IV-leg chain slings in assembled or welded systems. It is manufactured according to EN 1677-4 with mechanical values for G10.

A flattened section on the transition links open up additional, universal connection possibilities (measurements can be obtained from the product "BW"). Includes CE-marking, BG-approval and full operating manual.

See table for the maximum crane hook size as specified by DIN 15401 and DIN 15402.



VW IV-leg Master link assembly



Code	Consisting of	Load capacity 0°-45° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
VW 5	AW 13 + 2 BW 10	2,300	2,5	4
VW 6	AW 18 + 2 BW 13	4,200	5	6
VW 7/8	AW 22 + 2 BW 16	7,600	6	8
VW 10	AW 26 + 2 BW 20	9,600	8	10
VW 13	AW 32 + 2 BW 22	14,000	10	12
VW 16	AW 36 + 2 BW 26	21,200	16	20
VW 19/20	AW 50 + 2 BW 32	34,100	32	40
VW 22	AW 50 + 2 BW 36	40,000	32	40
VW 26	AW 56 + 2 BW 45	56,000	32	40
VW 32	AW 72 + 2 BW 50	85,000	50	63

Code	e [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VW 5	154	110	60	0.52
VW 6	189	135	75	1.30
VW 7/8	230	160	90	2.32
VW 10	265	180	100	3.82
VW 13	315	200	110	6.46
VW 16	400	260	140	10.06
VW 19/20	500	350	190	22.62
VW 22	520	350	190	24.54
VW 26	570	400	200	37.60
VW 32	660	460	250	66.60

Please note that the allocation does not apply to suspension systems with a load distributor.

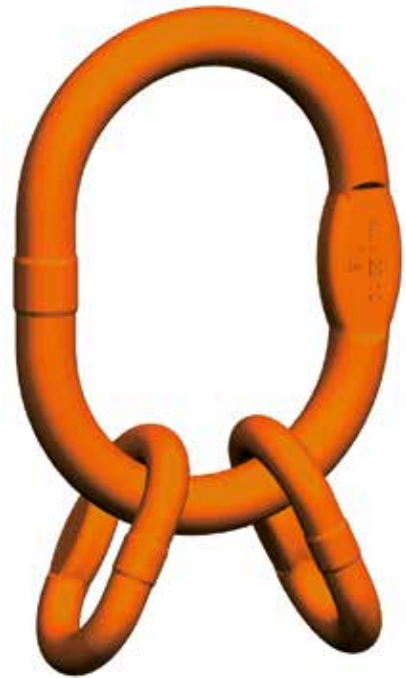
pewag VMW Enlarged IV-leg master link assembly

True greatness for your load.

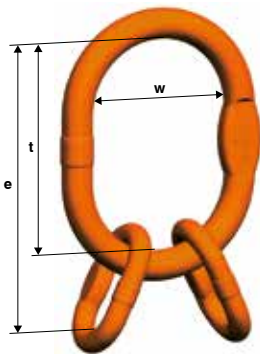
This master link assembly for III- and IV-leg chain slings in assembled or welded systems complies with EN 1677-4 and the mechanical values for G10.

A flattened section on the transition links opens up additional, universal connection possibilities (measurements can be obtained from the product "BW"). Thanks to the use of MW links, this master link assembly has larger inside dimensions than the VW IV-leg master link assembly and can thus also be used for the next size up crane hooks.

See table below for the maximum crane hook size as specified by DIN 15401 and DIN 15402. This powerful package comes with CE-marking and a full operating manual.



VMW Enlarged IV-leg master link assembly



Code	Consisting of	Load capacity 0°-45° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
VMW 6	MW 18 + 2 BW 13	4,200	6	8
VMW 7/8	MW 22 + 2 BW 16	6,600	10	12
VMW 10	MW 26 + 2 BW 20	10,100	10	12
VMW 13	MW 32 + 2 BW 22	15,700	12	16
VMW 16	MW 36 + 2 BW 26	21,200	20	25
VMW 19/20	MW 56 + 2 BW 32	34,100	50	63
VMW 22	MW 56 + 2 BW 36	40,000	50	63

Code	e [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VMW 6	214	160	95	1.43
VMW 7/8	240	170	105	2.46
VMW 10	275	190	110	4.01
VMW 13	345	230	130	7.10
VMW 16	415	275	150	11.30
VMW 19/20	500	350	250	28.30
VMW 22	520	350	250	30.22

Please note that the allocation does not apply to suspension systems with a load distributor.

pewag VAW Special IV-leg master link assembly

An XL range of applications.

This IV-leg master link assembly can be used for III- and IV-leg chain slings in the assembled or welded system and is even more versatile due to universal connection possibilities.

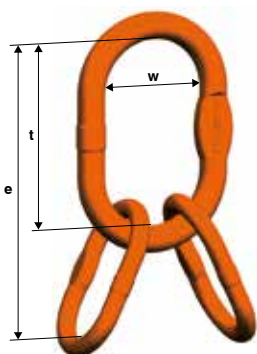
If safety is your strongest argument, you can't do better than choose this IV-leg master link assembly with extra-large transition links for assembling your chain slings. For use in rope slings, please consider that load capacity is indicated with safety factor 4!

See table below for the maximum crane hook size as specified by DIN 15401 and DIN 15402. For the detailed measurements of the single components please refer to the product "AW".

The chain sling complies with EN 1677-4 and the mechanical values for G10. Includes CE-marking, BG-approval and full operating manual.



VAW Special IV-leg master link assembly



Code	Consisting of	Load capacity 0°-45° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
VAW 6/7	AW 18 + 2 AW 14	5,000	5	6
VAW 8	AW 22 + 2 AW 16	6,300	6	8
VAW 10	AW 26 + 2 AW 18	9,500	8	10
VAW 13	AW 32 + 2 AW 26	16,100	10	12
VAW 16	AW 36 + 2 AW 32	25,100	16	20
VAW 19/20	AW 50 + 2 MW 36	41,100	32	40
VAW 22	AW 50 + 2 AW 45	47,400	32	40
VAW 26	AW 56 + 2 AW 50	58,000	32	40
VAW 32	AW 72 + 2 AW 56	85,000	50	63

Code	e [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VAW 6/7	245	135	75	1.72
VAW 8	270	160	90	2.66
VAW 10	315	180	100	4.30
VAW 13	380	200	110	9.06
VAW 16	460	260	140	14.53
VAW 19/20	625	350	190	31.51
VAW 22	690	350	190	42.19
VAW 26	750	400	200	56.40
VAW 32	860	460	250	99.02

Please note that the allocation does not apply to suspension systems with a load distributor.

pewag VLW 1 Master link assembly

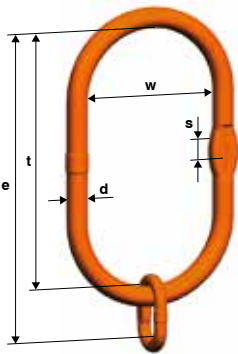
Compelling simplicity.

This master link assembly for I-leg chain slings in assembled or welded systems complies with EN 1677-4 and the mechanical values for G10. Extra-large rings make this master link assembly the perfect partner for crane hooks according to DIN 15401 up to no. 25 and according to DIN 15402 up to no. 32. A flattened section on the transition links open up additional, universal connection possibilities (measurements can be obtained from the product "BW").

This true all-rounder comes with a full operating manual. CE-marking and BG-approval ensure quality of the highest order.



VLW 1 Master link assembly



Code	Consisting of	Load capacity [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
VLW 1-6/7/8	LW 22 + BW 13	2,500	25	32
VLW 1-10	LW 27 + BW 16	4,000	25	32
VLW 1-13	LW 27	6,700	25	32
VLW 1-16	LW 32	10,000	25	32
VLW 1-19/22	LW 40	19,000	25	32

Code	e [mm]	d [mm]	t [mm]	w [mm]	s [mm]	Weight [kg/pc.]
VLW 1-6/7/8	394	23	340	180	17	3.37
VLW 1-10	410	27	340	180	20	4.76
VLW 1-13	340	27	340	180	20	4.40
VLW 1-16	340	33	340	180	27	6.70
VLW 1-19/22	340	40	340	180	29	10.00

Example: VLW 1-6/7/8 can be used for I-leg slings with 6 mm, 7 mm and 8 mm chains.

pewag VLW 2/4 Master link assembly

Effortless adaptability.

This master link assembly is designed for the effortless creation of II- and IV-leg chain slings in the assembled or welded system. The flattened section on the transition links opens up additional, universal connection possibilities (measurements can be obtained from the product "BW").

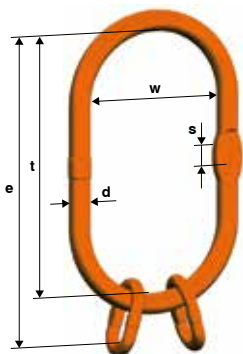
Extra-large rings make this master link assembly the perfect partner for crane hooks according to DIN 15401 up to no. 25 and according to DIN 15402 up to no. 32. This master link assembly also comes with CE-marking and BG-approval and was manufactured according to EN 1677-4, with the mechanical values of the G10 programme.

A full operating manual provides detailed information on all potential areas of use.



VLW 2/4 Master link assembly	Code	Consisting of	Load capacity 0°-45° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.	For 2-leg slings	For 3- and 4-leg slings
	VLW 2-6/7/8/4-6	LW 22 + 2 BW 13	3,550	25	32	6/7/8	6
	VLW 2-10/4-7/8	LW 27 + 2 BW 16	5,600	25	32	10	7/8
	VLW 2-13/4-10	LW 32 + 2 BW 20	9,500	25	32	13	10
	VLW 2-16/4-13	LW 40 + 2 BW 22	14,000	25	32	16	13
	VLW 2-19/4-16	LW 40 + 2 BW 26	21,200	25	32	19	16

Code	e [mm]	d [mm]	t [mm]	w [mm]	s [mm]	Weight [kg/pc.]
VLW 2-6/7/8/4-6	394	23	340	180	17	3.54
VLW 2-10/4-7/8	410	27	340	180	20	5.12
VLW 2-13/4-10	425	33	340	180	27	7.81
VLW 2-16/4-13	455	40	340	180	29	12.32
VLW 2-19/4-16	480	40	340	180	29	13.84



Example of multi-leg chain sling: VLW 2-10/4-7/8 can be used for 10 mm II-leg slings and for 7+8 mm IV-leg slings.

pewag VSW 2/4 Oversize master link assembly

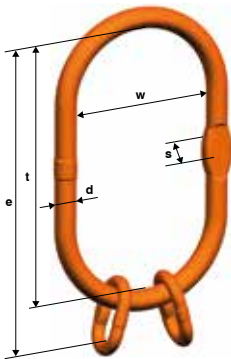
Versatile and effortless adaptability.

This master link assembly is designed for the effortless creation of II- and IV-leg chain slings in the assembled or welded system. The flattened section on the transition links opens up additional, universal connection possibilities. Extra-large rings make this master link assembly the perfect partner for crane hooks according to DIN 15401 up to no. 40 and according to DIN 15402 up to no. 50. This master link assembly also comes with CE marking and was manufactured according to EN 1677-4, with the mechanical values of the G10 programme.

A full operating manual provides detailed information on all potential areas of use.



VSW 2/4 Oversize master link assembly



Code	Consisting of	Load capacity 0°-45° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.	For 2-leg slings	For 3- and 4-leg slings
VSW 2-10 / 4-8	SW 30 + 2 BW 20	5,600	40	50	10	8
VSW 2-13 / 4-10	SW 33 + 2 BW 20	9,500	40	50	13	10
VSW 2-16 / 4-13	SW 36 + 2 BW 22	14,000	40	50	16	13
VSW 2-19/20 / 4-16	SW 45 + 2 BW 26	21,200	40	50	19/20	16

Code	e [mm]	d [mm]	t [mm]	w [mm]	s [mm]	Weight [kg/pc.]
VSW 2-10 / 4-8	515	30	430	220	24	8.16
VSW 2-13 / 4-10	515	33	430	220	26	9.66
VSW 2-16 / 4-13	545	36	430	220	29	12.32
VSW 2-19/20 / 4-16	570	45	430	220	-	19.54

Example of multi-leg chain sling: VSW 2-10/4-8 can be used for 10 mm II-leg slings and for 8 mm IV-leg slings.

pewag VSAW 1 Master link assembly

A simple case of excellence.

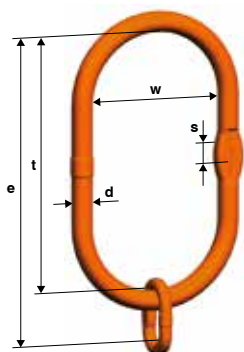
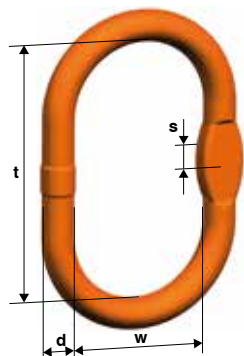
Ideal for the quick and safe mounting of transition assemblies. These master links make it possible to create extremely short assemblies, facilitating the switch from a large to a small crane hook - useful in many lifting and transport processes!

This standard master link assembly is ideal for preparing I-leg chain slings in assembled or welded systems and have a load capacity of up to 40,000 kg. Extra-large internal ring dimensions that are suitable for single hooks according to DIN 15401 no. 50/100 or for double hooks according to DIN 15402 no. 63/125 are yet another outstanding feature of these products.

A flattened ring section opens up universal adaptation possibilities that are also outlined in the full operating manual. The assemblies are manufactured according to EN 1677-4 with the mechanical values of G10 and come with a CE marking for certified quality.



VSAW 1 Master link assembly	Code	Consisting of	Load capacity [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
	VSAW 1-10/13	SAW 32+BW 20	10,000	50	63
	VSAW 1-16	SAW 32	10,000	50	63
	VSAW 1-19	SAW 40	16,000	50	63
	VSAW 1-22	SAW 45	22,400	50	63
	VSAW 1-26	SAW 50	33,600	50	63
	VSAW 1-32	SAW 56	40,000	50	63
	VSAW 1-32 / 320	SAW 60	40,000	100	125



Code	e [mm]	d [mm]	t [mm]	w [mm]	s [mm]	Weight [kg/pc.]
VSAW 1-10/13	585	33	500	250	26	10.00
VSAW 1-16	500	33	500	250	26	9.32
VSAW 1-19	460	40	460	250	32	13.12
VSAW 1-22	500	45	500	250	-	17.80
VSAW 1-26	460	50	460	250	43	20.98
VSAW 1-32	460	56	460	250	-	26.68
VSAW 1-32 / 320	800	60	800	320	54	48.00

For chain sling load capacities, please refer to the table "pewag winner load capacities".

Example: VSAW 1-10/13 may be used for I-leg chain slings with a 10 mm or 13 mm chain.

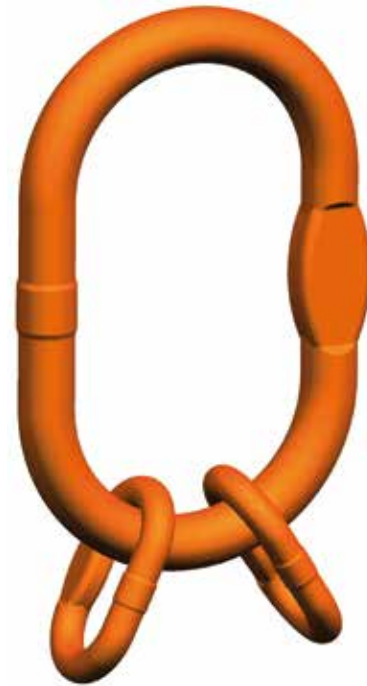
pewag VSAW 2 Master link assembly

Two legs in G10.

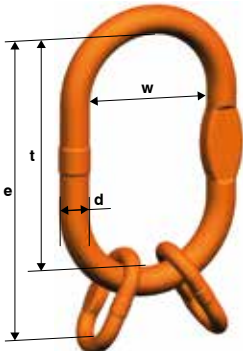
The VSAW 2 assembly comes with the same benefits as the VSAW 1 assembly and can also be used to create transition assemblies. This system is ideal for simplifying lifting and transport processes as it enables the creation of very short transition assemblies, thereby facilitating the switch from a large to a small crane hook.

With a load capacity of up to 40,000 kg, these master links may be used to create II-, III- and IV-leg chain slings in the assembled or welded system. The flattened section on the rings make them universally adaptable and the extra-large interior dimensions of the rings make them easy to use with single hooks according to DIN 15401 no. 50/100 or double hooks according to DIN 15402 no. 63/125.

The assemblies are manufactured according to EN 1677-4 with the mechanical values of G10 and come with a CE-marking for certified quality. A full operating manual is provided.



VSAW 2 Master link assembly	Code	Consisting of	Load capacity 0°-45° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.	For 2-leg slings	For 3- and 4-leg slings
	VSAW 2-10/13 / 4-10	SAW 32 + 2 BW 20	9,500	50	63	10/13	10
	VSAW 2-16 / 4-13	SAW 40 + 2 BW 22	14,000	50	63	16	13
	VSAW 2-19/20 / 4-16	SAW 45 + 2 BW 26	21,200	50	63	19/20	16
	VSAW 2-22 / 4-19/20	SAW 50 + 2 BW 32	30,000	50	63	22	19/20
	VSAW 2-26 / 4-22	SAW 56 + 2 BW 32	40,000	50	63	26	22
	VSAW 2-26 / 4-22 / 320	SAW 60 + 2 BW 32	40,000	100	125	26	22



Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VSAW 2-10/13 / 4-10	585	33	500	250	10.68
VSAW 2-16 / 4-13	575	40	460	250	15.44
VSAW 2-19/20 / 4-16	640	45	500	250	21.64
VSAW 2-22 / 4-19/20	610	50	460	250	27.30
VSAW 2-26 / 4-22	610	56	460	250	34.92
VSAW 2-26 / 4-22 / 320	950	60	800	320	56.24

Example: VSAW 2-10/13 / 4-10 may be used for II-leg chains with a 10 mm or 13 mm chain.

pewag KAGW 1 Clevis master set

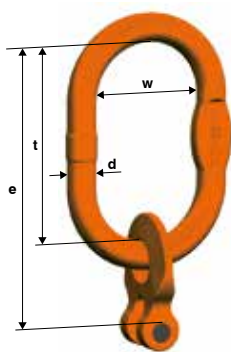
Mission accomplished.

This high-performance master set consists of an AW master ring and a welded-in KRW captive coupling for creating I-leg chain slings in the assembled system. The chain is mounted directly into the coupling, thereby eliminating the need for an additional connecting link. This product is easily assembled and disassembled by a competent person – no special tools required!

It is manufactured according to EN 818-4 with the mechanical values of G10, comes with a CE-mark and BG-approval and with a comprehensive operating manual. The coupling pin and the lock pin are available as a KBSW spare parts set.



KAGW 1 Clevis master set



Code	Load capacity [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
KAGW 1-6 ¹⁾	1,400	6	2,5	4
KAGW 1-7	1,900	7	2,5	4
KAGW 1-8	2,500	8	2,5	4
KAGW 1-10	4,000	10	5	6
KAGW 1-13	6,700	13	6	8
KAGW 1-16	10,000	16	8	10
KAGW 1-19/20	14,000	19	10	12
KAGW 1-22	19,000	22	16	20

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
KAGW 1-6 ¹⁾	141	13	110	60	0.48
KAGW 1-7	153	13	110	60	0.58
KAGW 1-8	153	16	110	60	0.77
KAGW 1-10	186	19	135	75	1.34
KAGW 1-13	223	23	160	90	2.44
KAGW 1-16	254	27	180	100	3.95
KAGW 1-19/20	294	33	200	110	7.41
KAGW 1-22	362	36	260	140	11.11

¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

Example: KAGW 1-10 may be used for I-leg chain slings with a 10 mm chain.

pewag KAGW 2 Clevis master set

Coupled for life.

The chain is mounted directly into the coupling, thereby eliminating the need for an additional connecting link. This master set, consisting of an AW master ring and two welded-in KRW captive couplings, is easy to assemble and disassemble for the creation of II-leg chain slings in the assembled system. The set is manufactured according to EN 818-4 with mechanical values for G10.

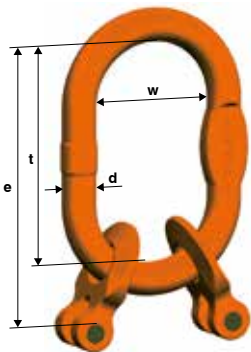
This clevis master set comes with CE-marking and BG-approval. Assembly may be performed by a competent person without special tools being required.

The coupling pin and the lock pin are available as a KBSW spare parts set. A full operating manual is provided.



KAGW 2 Clevis master set	Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	For chain-Ø	Fits on	
					single hook acc. DIN 15401 no.	double hook acc. DIN 15402 no.
	KAGW 2-6 ¹⁾	2,000	1,400	6	2,5	4
	KAGW 2-7	2,650	1,900	7	2,5	4
	KAGW 2-8	3,550	2,500	8	5	6
	KAGW 2-10	5,600	4,000	10	6	8
	KAGW 2-13	9,500	6,700	13	8	10
	KAGW 2-16	14,000	10,000	16	10	12
	KAGW 2-19/20	20,000	14,000	19	16	20
	KAGW 2-22	26,500	19,000	22	25	32

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
KAGW 2-6 ¹⁾	141	13	110	60	0.59
KAGW 2-7	153	16	110	60	0.97
KAGW 2-8	178	19	135	75	1.38
KAGW 2-10	211	23	160	90	2.40
KAGW 2-13	243	27	180	100	4.13
KAGW 2-16	274	33	200	110	6.97
KAGW 2-19/20	354	36	260	140	11.75
KAGW 2-22	442	45	340	180	21.51



¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

Example: KAGW 2-10 may be used for II-leg chain slings with a 10 mm chain.

pewag KAGW 4 Clevis master set

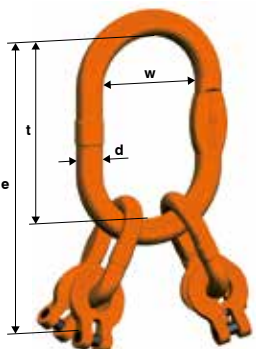
Extra legroom.

This high-grade KAGW master set consists of a VW IV-leg assembly and four welded-in KRW captive couplings for the creation of IV-leg chain slings in the assembled system.

The chain is mounted directly into the coupling, thereby eliminating the need for an additional connecting link. A competent person will assemble and disassemble the system easily and quickly, without the need for special tools.

The clevis master set is manufactured according to EN 818-4 with mechanical values for G10. A full operating manual, CE-marking and BG-approval vouchsafe for the safety of this system. The coupling pin and the lock pin are available as a KBSW spare parts set.



KAGW 4 Clevis master set	Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
	KAGW 4-6 ¹⁾	3,000	2,120	6	5	6
	KAGW 4-7	4,000	2,800	7	6	8
	KAGW 4-8	5,300	3,750	8	6	8
	KAGW 4-10	8,000	6,000	10	8	10
	KAGW 4-13	14,000	10,000	13	10	12
	KAGW 4-16	21,200	15,000	16	16	20
	KAGW 4-19/20	30,000	21,200	19	32	40
	KAGW 4-22	40,000	28,000	22	32	40

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
KAGW 4-6 ¹⁾	220	19	135	75	1.77
KAGW 4-7	273	23	160	90	3.21
KAGW 4-8	273	23	160	90	3.22
KAGW 4-10	316	27	180	100	5.36
KAGW 4-13	378	33	200	110	10.51
KAGW 4-16	474	36	260	140	16.43
KAGW 4-19/20	594	50	350	190	32.92
KAGW 4-22	622	50	350	190	41.07

¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

Example: KAGW 4-10 may be used for IV-leg chain slings with a 10 mm chain.

pewag KMGW 1 Enlarged clevis master set

Your crane hook in good hands.

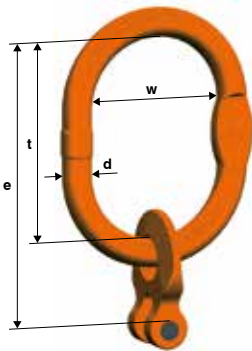
The MW master ring and the welded-in KRW captive coupling are the perfect pair for creating I-leg chain slings in the assembled system. The chain is mounted directly in the coupling, thereby eliminating the need for an additional connecting link.

Disassembly is also simple and can be completed without special tools. However, make sure that it is performed by a competent person. An extra plus result from the enlarged internal dimensions of the master ring, which make it suitable for the next size up crane hook.

The set is manufactured according to EN 818-4 with mechanical values for G10 and comes with CE-marking and a full operating manual. The coupling pin and the lock pin are available as a KBSW spare parts set.



KMGW 1 Enlarged clevis master set



Code	Load capacity [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
KMGW 1-6 ¹⁾	1,400	6	4	5
KMGW 1-8	2,500	8	5	6
KMGW 1-10	4,000	10	6	8
KMGW 1-13	6,700	13	10	12
KMGW 1-16	10,000	16	10	12

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
KMGW 1-6 ¹⁾	151	14	120	70	0.63
KMGW 1-8	183	16	140	80	0.91
KMGW 1-10	211	19	160	95	1.53
KMGW 1-13	233	23	170	105	2.58
KMGW 1-16	264	27	190	110	4.14

¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

Example: KMGW 1-10 may be used for I-leg chain slings with a 10 mm chain.

pewag KMGW 2 Enlarged clevis master set

Assurance, double sure.

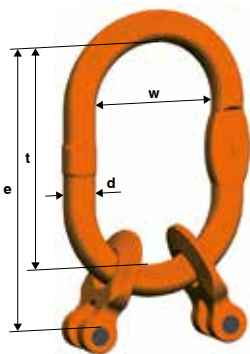
The chain is mounted directly into the captive coupling, eliminating the need for an additional connecting link. This makes the master set with a MW master ring and two welded-in KRW captive couplings even better suited for creating II-leg chain slings in the assembled system. Product features include easy assembly and disassembly by a competent person without the need for special tools – benefits that speak for themselves! Extra-large internal dimensions of the master ring also make this system suitable for the next size up crane hook.

The set comes with a full operating manual. A CE-marking is standard. The extra-large clevis master set is manufactured according to EN 818-4 with mechanical values for G10.

Coupling bolt and lock pin are available as a KBSW spare parts set – yet another weighty benefit of this set!



KMGW 2 Enlarged clevis master set



Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
KMGW 2-6 ¹⁾	2,000	1,400	6	4	5
KMGW 2-8	3,550	2,500	8	6	8
KMGW 2-10	5,600	4,000	10	10	12
KMGW 2-13	9,500	6,700	13	10	12
KMGW 2-16	14,000	10,000	16	12	16

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
KMGW 2-6 ¹⁾	151	14	120	70	0.69
KMGW 2-8	203	19	160	95	1.58
KMGW 2-10	221	23	170	105	2.54
KMGW 2-13	253	27	190	110	4.32
KMGW 2-16	304	33	230	130	8.47

¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

Example: KMGW 2-10 may be used for II-leg chain slings with a 10 mm chain.

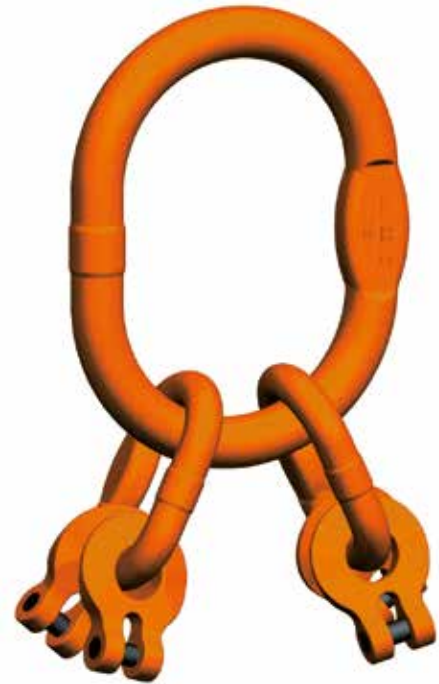
pewag KMGW 4 Enlarged clevis master set

Four-fold strength that withstands anything.

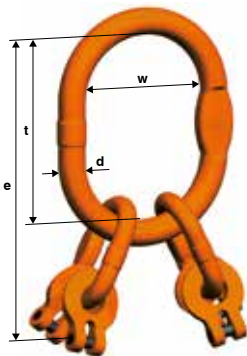
This clevis master set is manufactured according to EN 818-4 with mechanical values of G10 and consists of the VMW enlarged IV-leg master link assembly and four welded-in KRW captive couplings. This master set is ideal for the creation of IV-leg chain slings in the assembled system. The chain may simply be mounted directly into the captive coupling by a competent person, without the need for special tools. Disassembly is also easy and fast.

Enlarged internal dimensions of the master ring make this product suitable for the next size up crane hook – one of the outstanding pewag features! The coupling pin and the lock pin are available as KBSW spare parts sets.

This four-fold package comes with CE-marking and a full operating manual.



KMGW 4 Enlarged clevis master set



Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
KMGW 4-6 ¹⁾	3,000	2,120	6	6	8
KMGW 4-8	5,300	3,750	8	10	12
KMGW 4-10	8,000	6,000	10	10	12
KMGW 4-13	14,000	10,000	13	12	16
KMGW 4-16	21,200	15,000	16	20	25

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
KMGW 4-6 ¹⁾	245	19	160	95	1.94
KMGW 4-8	283	23	170	105	3.36
KMGW 4-10	326	27	190	110	5.55
KMGW 4-13	408	33	230	130	11.15
KMGW 4-16	489	38	275	150	17.67

¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

Example: KMGW 4-10 may be used for IV-leg chain slings with a 10 mm chain.

pewag VVKW 1 Clevis master set

A leg to stand on.

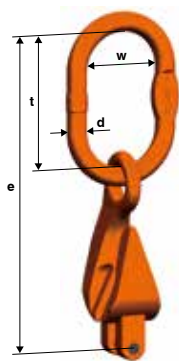
Trust is good, control is better - and this assembly delivers on both accounts. This safety product complies with EN 818-4 and has the mechanical values of G10. The chain is mounted directly into the coupling unit of the shortening element, thereby eliminating the need for an additional connecting link. The hook functions both as a connecting link and a shortening element, making for simple assembly and disassembly by a competent person, without the need for special tools.

This master set consists of a AW master ring and a welded-in XKW shortening hook for the creation of I-leg chain slings in the assembled system.

CE-marking and BG-approval are guaranteed and a full operating manual is included. The coupling pin and the lock pin are available as a KBSW spare parts set.



VVKW 1 Clevis master set



Code	Load capacity [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
VVKW 1-5	1,000	5	1,6	2,5
VVKW 1-6	1,400	6	2,5	4
VVKW 1-7	1,900	7	2,5	4
VVKW 1-8	2,500	8	2,5	4
VVKW 1-10	4,000	10	5	6
VVKW 1-13	6,700	13	6	8
VVKW 1-16	10,000	16	8	10

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VVKW 1-5	164	10	80	50	0.38
VVKW 1-6	194	13	110	60	0.58
VVKW 1-7	232	13	110	60	1.00
VVKW 1-8	232	16	110	60	1.21
VVKW 1-10	294	19	135	75	2.27
VVKW 1-13	363	23	160	90	4.50
VVKW 1-16	413	27	180	100	7.38

Example: VVKW 1-10 may be used for I-leg chain slings with a 10 mm chain.

pewag VXKW 2 Clevis master set

A cut above the rest.

This clevis master set eliminates the need for an additional connecting element as the chain may be attached directly to the captive coupling of the shortening element. The set consists of an AW master ring and two welded-in XKW shortening hooks, facilitating the speedy assembly and disassembly of II-leg chain slings by a competent person, without the need for special tools. The hook functions both as a connecting and a shortening element.

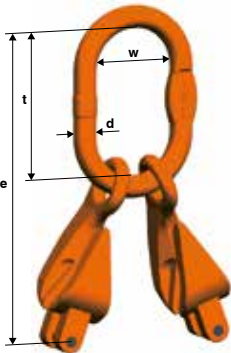
The clevis master set is manufactured according to EN 818-4 with mechanical values for G10. This all-round package comes with CE-marking, BG-approval and a full operating manual.

The coupling pin and the lock pin are available as a KBSW spare parts set.



VXKW 2 Clevis master set	Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
	VXKW 2-5	1,400	1,000	5	1,6	2,5
	VXKW 2-6	2,000	1,400	6	2,5	4
	VXKW 2-7	2,650	1,900	7	2,5	4
	VXKW 2-8	3,550	2,500	8	5	6
	VXKW 2-10	5,600	4,000	10	6	8
	VXKW 2-13	9,500	6,700	13	8	10
	VXKW 2-16	14,000	10,000	16	10	12

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VXKW 2-5	164	10	80	50	0.59
VXKW 2-6	194	13	110	60	0.79
VXKW 2-7	232	16	110	60	1.87
VXKW 2-8	257	19	135	75	2.29
VXKW 2-10	319	23	160	90	4.30
VXKW 2-13	383	27	180	100	7.98
VXKW 2-16	433	33	200	110	13.98



Example: VXKW 2-10 may be used for II-leg chain slings with a 10 mm chain.

pewag VVKW 4 Clevis master set

Multi-tasking.

Assembly and disassembly of the system by a competent person is easy and quick, without the need for special tools. The chain is mounted directly into the captive coupling of the shortening element, thereby eliminating the need for an additional connecting link. Once mounted, this IV-leg master set with four welded-in XKW shortening hooks for the assembly of IV-leg chain slings in the assembled system will not be budged! The hook functions both as a connecting link and a shortening element – multi-functional in the true sense of the word!

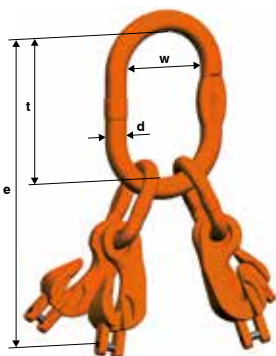
The set is manufactured according to EN 818-4 with the mechanical values of G10 and come with a CE-marking for certified quality and BG-approval.

A full operating manual and the KBSW spare parts set consisting of coupling pin and lock pin are also included in the delivery.



VVKW 4 Clevis master set	Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
	VXKW 4-5	2,000	1,500	5	2,5	4
	VXKW 4-6	3,000	2,120	6	5	6
	VXKW 4-7	4,000	2,800	7	6	8
	VXKW 4-8	5,300	3,750	8	6	8
	VXKW 4-10	8,000	6,000	10	8	10
	VXKW 4-13	14,000	10,000	13	10	12
	VXKW 4-16	21,200	15,000	16	16	20

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VXKW 4-5	238	13	110	60	1.43
VXKW 4-6	273	19	135	75	2.17
VXKW 4-7	352	23	160	90	4.99
VXKW 4-8	352	23	160	90	5.05
VXKW 4-10	424	27	180	100	8.88
VXKW 4-13	518	33	200	110	17.50
VXKW 4-16	633	36	260	140	29.74



Example: VXKW 4-10 may be used for IV-leg chain slings with a 10 mm chain.

pewag VMXKW 1 Clevis master set

Always reliable.

With this assembly, there is no compromise when it comes to security. This safety product complies with EN 818-4 and has the mechanical values of G10. The chain is mounted directly into the coupling unit of the shortening element, thereby eliminating the need for an additional connecting link. The hook functions both as a connecting link and a shortening element, making for simple assembly and disassembly by a competent person, without the need for special tools.

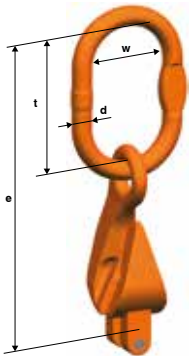
This master set consists of a MW master ring and a welded-in XKW shortening hook for the creation of I-leg chain slings in the assembled system.

CE-marking is guaranteed and a full operating manual is included. The coupling pin and the lock pin are available as a KBSW spare parts set.



VMXKW 1 Clevis master set	Code	Load capacity [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
	VMXKW 1-6	1,400	6	4	5
	VMXKW 1-7	1,900	7	4	5
	VMXKW 1-8	2,500	8	5	6
	VMXKW 1-10	4,000	10	6	8
	VMXKW 1-13	6,700	13	10	12
	VMXKW 1-16	10,000	16	10	12

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VMXKW 1-6	204	14	120	70	0.74
VMXKW 1-7	242	14	120	70	1.06
VMXKW 1-8	262	16	140	80	1.30
VMXKW 1-10	319	19	160	95	2.34
VMXKW 1-13	373	23	170	105	4.39
VMXKW 1-16	424	27	190	110	7.45



Example: VMXKW 1-10 may be used for I-leg chain slings with a 10 mm chain.

pewag VMXKW 2 Clevis master set

These two can handle this.

The fact that the hook functions both as a connecting and a shortening element, there is no additional connecting element needed. The chain may be attached directly to the captive coupling of the shortening element.

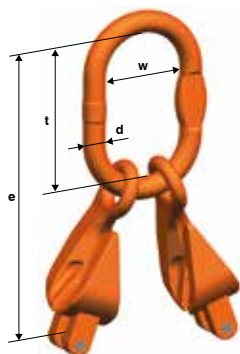
The set consists of a MW master ring and two welded-in XKW shortening hooks, facilitating the speedy assembly and disassembly of II-leg chain slings by a competent person, without the need for special tools.

The clevis master set is manufactured according to EN 818-4 with mechanical values for G10. This all-round package comes with CE-marking and a full operating manual.

The coupling pin and the lock pin are available as a KBSW spare parts set.



VMXKW 2 Clevis master set



Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
VMXKW 2-6	2,000	1,400	6	4	5
VMXKW 2-7	2,650	1,900	7	5	6
VMXKW 2-8	3,550	2,500	8	6	8
VMXKW 2-10	5,600	4,000	10	10	12
VMXKW 2-13	9,500	6,700	13	10	12
VMXKW 2-16	14,000	10,000	16	12	16

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VMXKW 2-6	204	14	120	70	1.04
VMXKW 2-7	262	16	140	80	1.91
VMXKW 2-8	282	19	160	95	2.35
VMXKW 2-10	329	23	170	105	4.19
VMXKW 2-13	393	27	190	110	8.05
VMXKW 2-16	464	33	230	130	14.38

Example: VMXKW 2-10 may be used for II-leg chain slings with a 10 mm chain.

pewag VMXKW 4 Clevis master set

Two times two is 4.

The chain is directly attached to the captive coupling of the shortening element. This has the advantage, that there is no additional connecting element needed, because the hook functions both as a connecting and a shortening element. The assembly and disassembly is done easily, quickly and without special tool by a competent person. Once mounted, this IV-leg master set with four welded-in XKW shortening hooks for the assembly of IV-leg chain slings in the assembled system will not be budged!

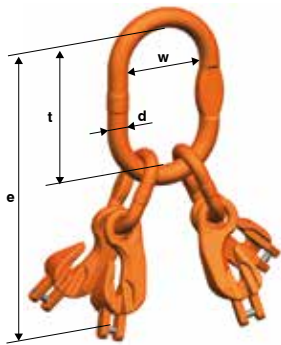
The set is manufactured according to EN 818-4 with the mechanical values of G10 and come with a CE-marking for certified quality.

A full operating manual and the KBSW spare parts set consisting of coupling pin and lock pin are also included in the delivery.



VMXKW 4 Clevis master set	Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	For chain-Ø	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
	VMXKW 4-6	3,000	2,120	6	6	8
	VMXKW 4-7	4,000	2,800	7	10	12
	VMXKW 4-8	5,300	3,750	8	10	12
	VMXKW 4-10	8,000	6,000	10	10	12
	VMXKW 4-13	14,000	10,000	13	12	16
	VMXKW 4-16	21,200	15,000	16	20	25

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
VMXKW 4-6	298	19	160	95	2.63
VMXKW 4-7	362	23	170	105	4.84
VMXKW 4-8	362	23	170	105	4.93
VMXKW 4-10	434	27	190	110	9.01
VMXKW 4-13	548	33	230	130	17.90
VMXKW 4-16	649	38	275	150	30.52



Example: VMXKW 4-10 may be used for IV-leg chain slings with a 10 mm chain.

pewag L^{***}XKW 1 Clevis master set

Well connected.

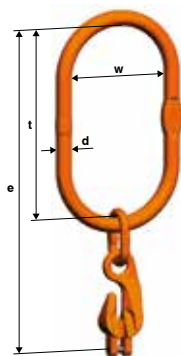
This oversize clevis master set is frequently used on mobile cranes. It consists of an LW master ring and a welded-in XKW shortening hook for the creation of I-leg chain slings in the assembled system. The chain is mounted directly into the captive coupling of the shortening element, thereby eliminating the need for an additional connecting link. Assembly and disassembly of the system by a competent person is easy and quick, without the need for special tools. The hook functions both as a connecting link and a shortening element and the master link is suitable for crane hooks up to no. 25 according to DIN 15401 and up to no. 32 according to DIN 15402.

The set is manufactured according to EN 818-4 with the mechanical values of G10, comes with CE-marking and BG-approval as well as a full operating manual.

The coupling pin and the lock pin are available as a KBSW spare parts set.



LXKW 1 Clevis master set



Code	Load capacity [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
LXKW 1-6 ¹⁾	1,400	25	32
LXKW 1-8	2,500	25	32
LXKW 1-10	4,000	25	32
LXKW 1-13	6,700	25	32
LXKW 1-16	10,000	25	32

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
LXKW 1-6 ¹⁾	478	23	340	180	3.72
LXKW 1-8	516	23	340	180	4.03
LXKW 1-10	569	27	340	180	6.05
LXKW 1-13	629	27	340	180	8.82
LXKW 1-16	688	33	340	180	13.54

¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

Example: LXKW 1-10 may be used for I-leg chain slings with a 10 mm chain.

pewag L XKW 2 Clevis master set

Two-way strength.

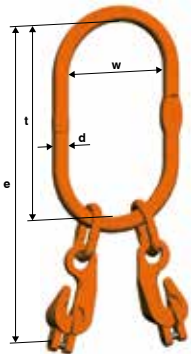
II-leg chain slings in the assembled system are created easily and quickly using this oversize clevis master set, as the chain may be attached directly to the captive coupling of the shortening element, which eliminates the need for an additional connecting element. Assembly and disassembly of the system by a competent person is easy and quick, without the need for special tools.

The hook functions both as a connecting link and a shortening element and the master link is suitable for crane hooks up to no. 25 according to DIN 15401 and up to no. 32 according to DIN 15402. The set itself complies with EN 818-4 and has the mechanical values of G10. Due to its large master ring, it is frequently used on mobile cranes.

Other quality features in true pewag style include CE-marking, BG-approval and a full operating manual. The coupling pin and the lock pin are available as a KBSW spare parts set.



L XKW 2 Clevis master set



Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
LXKW 2-6 ¹⁾	2,000	1,400	25	32
LXKW 2-8	3,550	2,500	25	32
LXKW 2-10	5,600	4,000	25	32
LXKW 2-13	9,500	6,700	25	32
LXKW 2-16	14,000	10,000	25	32

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
LXKW 2-6 ¹⁾	478	23	340	180	3.97
LXKW 2-8	516	23	340	180	4.84
LXKW 2-10	569	27	340	180	7.69
LXKW 2-13	629	33	340	180	14.28
LXKW 2-16	688	40	340	180	23.17

¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

Example: LXKW 2-10 may be used for II-leg chain slings with a 10 mm chain.

pewag LXKW 4 Clevis master set

Right and tight – times four.

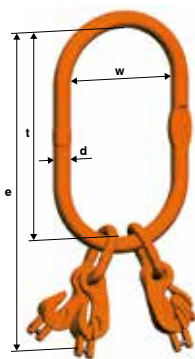
This high-grade clevis master set was designed for the creation of IV-leg chain slings in the assembled system. The benefits of this system are obvious: the chain can simply be mounted directly in the captive coupling of the shortening element, thereby eliminating the need for an additional connecting link. The hook functions both as a connecting link and a shortening element and the master link is suitable for crane hooks up to no. 25 according to DIN 15401 and up to no. 32 according to DIN 15402.

A full operating manual instructs competent person in the assembly of the set, without any need for special tools. The set is manufactured according to EN 818-4 with the mechanical values of G10 and, because of its large master ring, it is frequently used on mobile cranes that must withstand multiple loads.

The coupling pin and the lock pin are available as a KBSW spare parts set. CE-marking and BG-approval are part of our standard programme.



LXKW 4 Clevis master set



Code	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	Fits on single hook acc. DIN 15401 no.	Fits on double hook acc. DIN 15402 no.
LXKW 4-6 ¹⁾	3,000	2,120	25	32
LXKW 4-8	5,300	3,750	25	32
LXKW 4-10	8,000	6,000	25	32
LXKW 4-13	14,000	10,000	25	32
LXKW 4-16	21,200	15,000	25	32

Code	e [mm]	d [mm]	t [mm]	w [mm]	Weight [kg/pc.]
LXKW 4-6 ¹⁾	478	23	340	180	4.38
LXKW 4-8	532	27	340	180	7.71
LXKW 4-10	584	33	340	180	12.88
LXKW 4-13	659	40	340	180	24.37
LXKW 4-16	713	40	340	180	34.53

¹⁾ May also be used with a 5 mm chain if load capacity is adjusted accordingly.

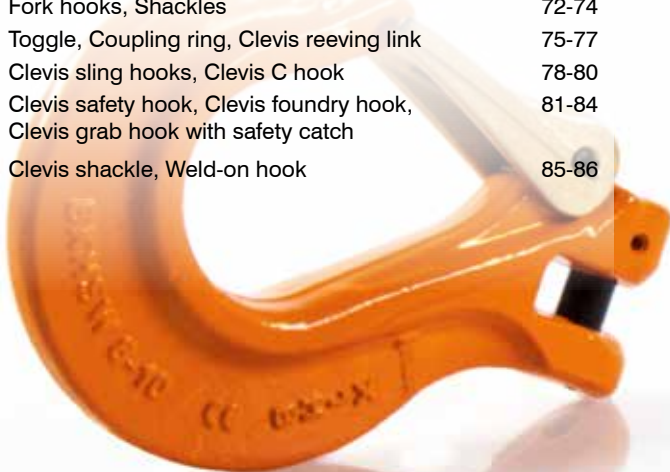
Example: LXKW 4-10 may be used for IV-leg chain slings with a 10 mm chain.

Accessories in G10

Product overview

Content

Connecting links	58-59
Round sling connecting link, Load distributor	60-61
Eye sling hook, Safety hook	62-63
Swivel safety hook	64-65
Swivel hooks, Foundry hook	66-67
Grab hook, Grab hook with safety catch	68-69
Clevis shortening hook, Sheet metal plate hook	70-71
Fork hooks, Shackles	72-74
Toggle, Coupling ring, Clevis reeving link	75-77
Clevis sling hooks, Clevis C hook	78-80
Clevis safety hook, Clevis foundry hook, Clevis grab hook with safety catch	81-84
Clevis shackle, Weld-on hook	85-86





pewag CW Connex connecting link

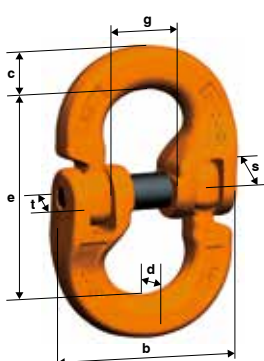
For a flawless connection.

This universal connecting link consists of two symmetrical, die-forged halves, one bolt and one safety sleeve. For the expert connection of master ring and chain, chain and chain, chain and hook, master ring and hook and much more! Please note that the product is suitable for straight pull only and must be assembled by a competent person. Thanks to the sophisticated design, no special tool is required.

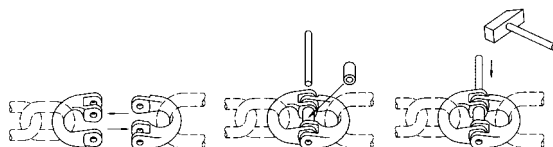
To maintain the high quality of this product, we recommend replacing the pin and tension sleeve after three assemblies/disassemblies. CBHW spare parts sets with pins and tension sleeves are particularly recommended. The product is manufactured according to EN 1677-1 with mechanical values for G10.

BG-approval and CE-marking are included. A full operating manual is also supplied.



CW Connex connecting link	Code	Load capacity [kg]	e [mm]	c [mm]	s [mm]	t [mm]	d [mm]	b [mm]	g [mm]	Weight [kg/pc.]
	CW 5	1,000	38	7	9	12	7	34	13	0.06
	CW 6	1,400	44	8	11	13	8	39	14	0.08
	CW 7	1,900	53	10	13	16	9	46	17	0.14
	CW 8	2,500	62	12	14	20	10	55	19	0.24
	CW 10	4,000	72	15	18	22	13	64	24	0.42
	CW 13	6,700	88	20	22	26	17	79	28	0.85
	CW 16	10,000	112	24	29	35	20	105	34	1.90
	CW 19/20	16,000	126	32	35	45	25	126	44	3.10
	CW 22	19,000	157	36	39	46	26	148	52	4.60
	CW 26	26,500	179	40	46	57	30	175	62	6.80
	CW 32	40,000	206	47	56	63	35	216	80	11.36

Assembly:



pewag CLW Connex connecting link

Form and function.

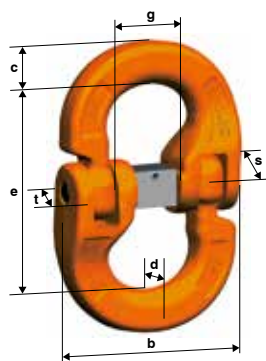
This universal connection link is manufactured from high-grade material. This product owes its outstanding quality and expediency to a sophisticated manufacturing process. Two symmetrical, die-forged halves and a special safety set ensure universal combination options of master ring/chain, chain/chain, chain/hook, master ring/hook and other elements.

The CLW Connex connecting link is suitable for straight pull only and cannot be dismantled after assembly. The link may be assembled by a competent person easily and quickly, without the need for special tools. Manufactured according to EN 1677-1 with the mechanical values of G10. Recommended for applications where the pin must not be removed once assembled, for instance when using lifting magnets or concrete buckets.

The special safety kit is available as a CLBHW spare parts set. Product includes CE-marking, BG-approval and a full operating manual.



CLW Connex connecting link



Code	Load capacity [kg]	e [mm]	c [mm]	s [mm]	t [mm]	d [mm]	b [mm]	g [mm]	Weight [kg/pc.]
CLW 7	1,900	53	10	13	16	9	46	17	0.14
CLW 10	4,000	72	15	18	22	13	64	24	0.43
CLW 13	6,700	88	20	22	26	17	79	28	0.85
CLW 16	10,000	112	24	29	35	20	105	34	1.90

pewag CARW Round sling connecting link

Safely connected.

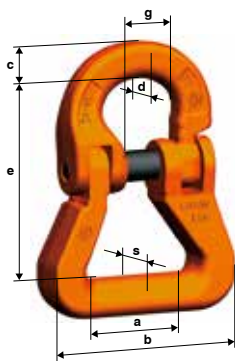
Extra-safe round sling connecting links are required for the assembly of round slings or webbing slings, with a wide, protecting layer for round slings and webbing slings. The CARW round sling connecting link is manufactured according to EN 1677-1 with the mechanical values of G10 and fulfils these requirements down to the smallest detail. It is easily assembled and disassembled by a competent person, without the need for special tools.

It is recommended to use a new pin and tension sleeve after three assemblies/disassemblies. Also note that this product is suitable for straight pull only. Pin and tension sleeve are also available as CBHW spare parts set.

Includes CE-marking, BG-approval and full operating manual.



CARW Round sling connecting link



Code	Load capacity [kg]	e [mm]	a [mm]	c [mm]	d [mm]	b [mm]	s [mm]	g [mm]	Weight [kg/pc.]
CARW 8	2,500	66	29	12	10	68	18	19	0.33
CARW 10	4,000	81	40	15	13	82	21	24	0.71
CARW 13	6,700	104	44	20	17	101	28	28	1.34
CARW 16	10,000	113	47	24	20	110	40	34	1.83
CARW 22	19,000	190	110	36	25	215	58	52	7.98

pewag AGWW Load distributor

Your load just got lighter.

A bonus for all specialist users! As this system offers a higher load capacity compared to standard IV-leg slings, it is all about the load capacity of the master link assembly. The load distributor may be turned by 180° once the elimination criteria have been reached, thereby doubling its lifespan!

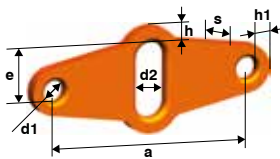
The system is used for assembling IV-leg chain slings with Connex connecting links. Where required, all four legs may be considered load-carrying:

If two II-leg slings are used at the same time and one of them is provided with a load distributor, this system can be treated as a IV-leg sling with four load-carrying legs.

Special users beware! Due to the higher load-bearing capacity compared to standard IV strand hangers, special attention should be paid to the choice of the appropriate assembly - standard assemblies may have a too low load capacity.

Please consult the operating manual for more detailed information.



AGWW Load distributor	Code	Connecting link	Load capacity 0°-45° [kg]	Load capacity 45°-60° [kg]	Difference L1 / L2 [chain links]
	AGWW 5/6	CW 8	2,000	1,400	6 5
	AGWW 7/8	CW 10	3,550	2,500	6 5
	AGWW 10	CW 13	5,600	4,000	4
	AGWW 13	CW 16	9,500	6,700	4
	AGWW 16	CW 19/20	14,000	10,000	4
	AGWW 19/20	CW 32	20,000	14,000	5
	AGWW 22	CW 32	26,500	19,000	5
	AGWW 26	GSCHW VB G-4163 WLL 55 t	37,500	26,500	5

Code	e [mm]	a [mm]	d1 [mm]	d2 [mm]	h [mm]	h1 [mm]	s [mm]	Weight [kg/pc.]	Suspension heads to use
AGWW 5/6	35	148	16	22	11	9	10	0.54	VW 6 / VMW 6 / VAW 6/7
AGWW 7/8	51	210	22	25	15.50	14	15	1.75	VW 7/8 / VMW 10 / VAW 10
AGWW 10	32	180	25	32	23	15.50	15	1.56	VW 13 / VMW 13 / VAW 13
AGWW 13	53	240	32	40	27	20	20	3.60	VW 16 / VMW 16 / VAW 16
AGWW 16	77	300	40	50	32	25	25	7.00	VW 19/20 / VMW 19/20 / VAW 19/20
AGWW 19/20	79	390	50	70	45	30	30	13.20	VW 22 / VMW 22 / VAW 19/20
AGWW 22	124	350	60	70	50	35	30	14.70	VW 26 / VAW 26
AGWW 26	130	400	70	75	60	40	40	25.80	VAW 32

Please use the displayed item in column "Connecting link" to assemble the load distributor in the four-leg sling. Static test coefficient = 2.5 x load capacity of the respective chain section; safety factor = 4

pewag HSW Eye sling hook

Resilience has a name.

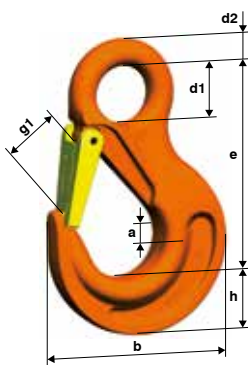
This eye sling hook offers universal options for usage and is manufactured with a forged safety catch that locks into the tip of the hook, thereby offering increased protection against lateral shifts. The hook is suitable for Connex and the welded system and is manufactured according to EN 1677-2 with the mechanical values of G10.

Like all pewag components, this eye sling hook is a high-grade manufacturing product. It comes with a safety catch set with a stainless steel spring and safety sleeve and may be assembled quickly, without the need for special tools. The safety catch ensures that all important safety bonus. However, please note that the product is suitable for straight pull only. Loads must not be placed on the tip of the hook or the safety catch! Includes CE-marking, BG-approval and full operating manual.

The safety catch set SFGW is also available as a spare parts set.



Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	d1 [mm]	d2 [mm]	g1 [mm]	b [mm]	Weight [kg/pc.]
HSW 5/6	1,400	85	21	17	20	10	19	68	0.34
HSW 7/8	2,500	106	27	19	25	11	26	88	0.57
HSW 10	4,000	131	33	26	34	16	31	109	1.25
HSW 13	6,700	164	44	33	43	19	39	134	1.86
HSW 16	10,000	183	50	40	50	25	45	155	3.86
HSW 19/20	16,000	205	55	48	55	27	53	178	6.01
HSW 22	19,000	225	62	50	60	29	62	196	8.19
HSW 26	26,500	260	80	70	70	37	73	240	12.76
HSW 32	40,000	299	97	82	66	45	87	291	27.86



pewag LHW Safety hook

Automatic safety.

Safe by name, safe by nature – this hook closes and locks automatically, which means that it cannot open when under load. It is perfect in combination with the Connex system and also offers additional, universal connection options thanks to the flattened section on the eye. As it comes with a wider jaw opening than HSW, it may be used much more flexibly.

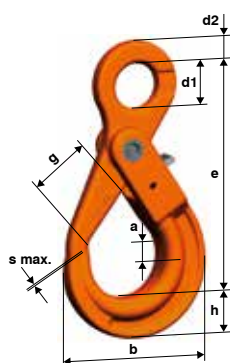
Please note that this hook is suitable for straight pull only. The tip of the hook and the safety catch must not be placed under load and the hook should not be used in the welded system.

If used correctly, assembly of this safety hook is simple and does not require any special tools. The hook corresponds to EN 1677-3, with the mechanical values of G10, and comes with a full operating manual, CE-marking and BG-approval.

The safety catch set VLHW on the back of the hook is also available as a spare parts set.



LHW Safety hook



Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	b [mm]	d1 [mm]	d2 [mm]	g [mm]	s max. [mm]	Weight [kg/pc.]
LHW 5/6	1,400	110	20	17	71	21	11	28	1	0.53
LHW 7/8	2,500	136	26	20	88	25	12	34	1	0.92
LHW 10	4,000	169	30	29	107	35	15	45	1	1.57
LHW 13	6,700	205	40	35	138	40	20	52	1.50	3.19
LHW 16	10,000	251	50	41	168	50	27	60	2	6.24
LHW 19/20	16,000	290	62	50	194	60	30	70	2	9.75
LHW 22	19,000	322	65	52	211	70	32	81	2	12.45
LHW 26	26,500	383	79	61	253	82	42	100	2	20.00

pewag WLHW Swivel safety hook

Stable and versatile.

This hook is at its best when used with the Connex system. It closes and locks automatically and cannot be opened while under load. The large swivel casing opens up an even wider range of application options and the larger jaw opening compared to HSW means that it may be used more flexibly. When it comes to quality, this hook is in a league of its own: It comes with CE-marking and BG-approval, complies with EN 1677-3 and has the mechanical values of G10.

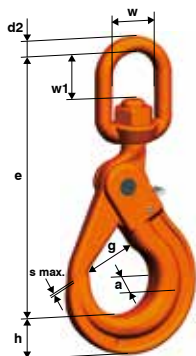
A detailed operating manual provides information on the wide range of possible applications. But be careful – the hook is only suitable for straight pull and cannot be rotated when under load. Also note that the tip of the hook and the safety catch must not be placed under load and the hook should not be used in the welded system.

Assembly of the safety catch is easy and quick, without the need for special tools.

The safety catch set VLHW which forms the locking mechanism on the back of the hook is also available as a spare parts set.



WLHW Swivel safety hook	Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	w [mm]	w1 [mm]	d2 [mm]	g [mm]	s max. [mm]	Weight [kg/pc.]
	WLHW 5/6	1,400	161	20	17	35	36	12	28	1	1.20
	WLHW 7/8	2,500	182	26	20	35	36	12	34	1	1.54
	WLHW 10	4,000	218	30	29	42	41	16	45	1	2.14
	WLHW 13	6,700	269	40	35	49	47	20	52	1.50	4.42
	WLHW 16	10,000	319	50	41	60	60	24	60	2	7.34



pewag WLHBW Swivel safety hook

Rotates even under load.

This showpiece can withstand operating temperatures of up to 120°C. The swivel safety hook closes and locks automatically and comes with an axial bearing, ensuring that it may be rotated when under load, but not opened. It is suitable for Connex systems and also offers additional connecting options thanks to its large swivel casing. Its jaw opening is larger than the HSW eye hook, making it more flexible in terms of potential use.

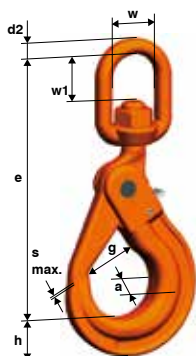
Please note that the product is suitable for straight pull only. Also note that the tip of the hook and the safety catch must not be placed under load and the hook should not be used in the welded system. Quality features include CE-marking and BG-approval, compliance with EN 1677-3 and the mechanical values of G10.

Assembly of the locking set is easy and quick and does not require any special tools. A replacement bearing unit and full operating manual are available. The safety catch set VLHW which forms the locking mechanism on the back of the hook is also available as a spare parts set.



WLHBW Swivel safety hook

Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	w [mm]	w1 [mm]	d2 [mm]	g [mm]	s max. [mm]	Weight [kg/pc.]
WLHBW 5/6	1,400	161	20	17	35	36	12	28	1	1.20
WLHBW 7/8	2,500	182	26	20	35	36	12	34	1	1.55
WLHBW 10	4,000	218	30	29	42	41	16	45	1	2.14
WLHBW 13	6,700	269	40	35	49	47	20	52	1.50	4.43
WLHBW 16	10,000	319	50	41	60	60	24	60	2	7.35



pewag WSBW Swivel hook

Hooked on safety.

CE-marking and BG-approval are essential features of this pewag safety component. The swivel hook may be used universally and comes with a die-forged safety catch that locks into the tip of the hook, thereby providing excellent protection against lateral shifts.

The WSBW swivel hook is suitable for the Connex systems, but also offers numerous other universal connection options thanks to its large swivel casing. Rotatability under load is ensured by an axial bearing design and comes as a special plus. The maximum operating temperature for this product is 120 °C. The product is manufactured according to EN 1677-2 with the mechanical values for G10.

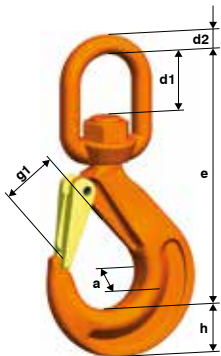
This product is suitable for straight pull only. Also note that the tip of the hook and the safety catch must not be placed under load. The swivel hook should not be used in the welded system. Assembly of the safety catch set is simple and quick and does not require any special tools. It consists of a die-forged safety catch, a stainless steel spring and a safety sleeve – after all, all good things come in threes!

A full operating manual contains everything you need to know about the versatile application options of this swivel hook. The safety catch set SFGW is also available as a spare parts set.



WSBW Swivel hook

Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	d1 [mm]	d2 [mm]	g1 [mm]	Weight [kg/pc.]
WSBW 7/8	2,500	154	28	19	37	12	26	1.24
WSBW 10	4,000	183	33	25	41	16	30	1.84
WSBW 13	6,700	221	40	30	47	20	38	3.45



pewag FW Foundry hook

Jaw size matters.

This hook comes with an extra-wide jaw and is used in applications where other hooks simply aren't up to the job. The model is frequently used in foundries and also does an excellent job when used with Connex and welded systems.

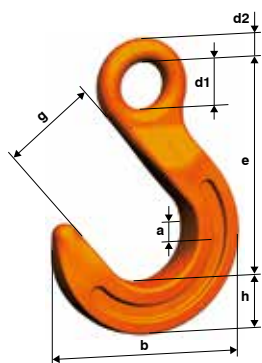
The product is manufactured according to EN 1677-1 with the mechanical values of G10 and comes with a full operating manual. CE-marking and BG-approval ensure quality of the highest order.

This extra-wide hook has a lot to offer – but please avoid tip loading and ensure that it is used in straight pull only. Please check whether use without the safety catch is admissible prior to each use.

The assembly with Unilock connecting elements should be generally avoided.



FW Foundry hook



Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	d1 [mm]	d2 [mm]	g [mm]	b [mm]	Weight [kg/pc.]
FW 7/8	2,500	131	29	25	24	11	64	118	0.94
FW 10	4,000	158	35	32	31	14	76	143	1.62
FW 13	6,700	190	42	40	39	17	89	170	3.24
FW 16	10,000	224	50	46	47	22	102	200	5.65
FW 19/20	16,000	260	61	54	56	28	114	231	9.50
FW 22	19,000	287	75	63	47	31	140	284	13.40
FW 26	26,500	358	84	73	82	38	152	312	21.40
FW 32	40,000	370	101	90	66	44	170	359	35.00
F 22 ¹⁾	15,000	265	70	61	47	30	127	260	9.31
F 26 ²⁾	21,200	305	80	72	54	34	136	280	19.21
F 32 ¹⁾	31,500	327	93	83	60	37	152	336	28.00

¹⁾ Grade 80

²⁾ Not suitable for assembly with Unilock. (G8)

pewag PW Grab hook

Heavy-duty with a twist.

Thanks to the special design of the chain contact area, this standard shortening hook ensures optimal interaction between chain and hook. Even when shortened, the load capacity is not reduced.

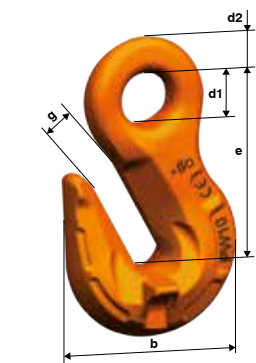
The product comes with a full operating manual and is suitable for use with Connex and the welded system and can also be retrofitted. It complies with EN 1677-1 with the mechanical values for G10 and comes with CE-marking. Please note that it is not suitable for tip loading and cannot be used with Unilock connecting links.



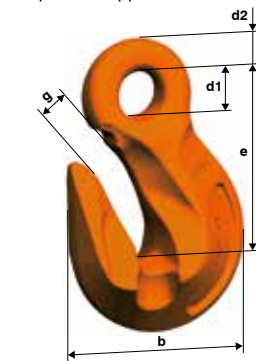
PW Grab hook

Code	Load capacity [kg]	e [mm]	b [mm]	d1 [mm]	d2 [mm]	g [mm]	Weight [kg/pc.]
PW 5	1,000	47	40	11	9	7	0.16
PW 6	1,400	50	44	12	9	7	0.16
PW 7/8	2,500	65	57	16	12	9	0.38
PW 10	4,000	77	77	20	14	12	0.72
PW 13	6,700	101	92	26	19	15	1.56
PW 16	10,000	121	113	32	23	19	2.67
PW 19/20 ¹⁾	16,000	151	150	36	27	25	6.16
PW 22 ¹⁾	19,000	170	165	42	31	27	8.30
PW 26 ¹⁾	26,500	201	195	50	37	32	13.65
PW 32 ¹⁾	40,000	243	242	60	43	38	25.00

¹⁾ Shape without saddle



Shape with support surface



Shape without support surface

pewag – passionate about user-friendliness

pewag sets great store by the user-friendliness of its products and stays abreast of market requirements in this respect. True to this principle, the design of parallel hooks in the pewag range is being adapted. The new design for dimensions 5 to 16 includes lateral supporting bridges, offering perfect support for pewag winner chains and ensuring optimised positioning of the chain on the bearing surface.

Exception: Chain dimensions from 19/20 have not yet been adjusted. For technical reasons, chains with these dimensions must not touch the bearing surface of the hook.



pewag PSW Grab hook with safety catch

All-round safety at all times.

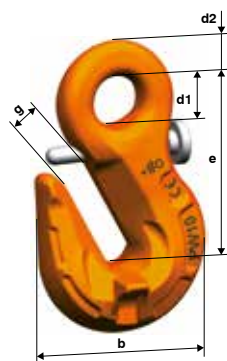
This standard shortening hook ensures optimal interaction between chain and hook thanks to the special design of the chain contact area. Moreover, the integrated safety catch protects the chain from an accidental release. Tip loading is not allowed as well as the assembling with Unilock connecting links. Further, the usage in the welded system has to be prevented.

Even when shortened, the load capacity is not reduced. The product comes with a full operating manual and is compatible with the Connex system and can also be retrofitted. It complies with EN 1677-1 with the mechanical values for G10 and comes with CE-marking.

The safety catch is also available as a spare part. The PSGW spare parts set consists of pin, spring and nut.



PSW Grab hook with safety catch



Code	Load capacity [kg]	e [mm]	b [mm]	d1 [mm]	d2 [mm]	g [mm]	Weight [kg/pc.]
PSW 7/8	2,500	65	57	16	12	9	0.40
PSW 10	4,000	77	71	20	14	12	0.75
PSW 13	6,700	101	92	26	19	15	1.61
PSW 16	10,000	121	113	32	23	19	2.73

pewag XKW Clevis shortening hook

Ready for anything.

This shortening hook is ideally suited for the Connex and welded system. Thanks to its clevis part, the shortening hook may be mounted directly into the chain. The eye of the hook makes it suitable for universal connections and applications as a hook in VXKW, VMXKW and LXKW chain slings. For details, please refer to the full operating manual that comes with the product.

The clevis shortening hook is manufactured according to EN 1677-1 with the mechanical values of G10 and comes with a CE-marking for certified quality and BG-approval. Please note that tip loading is not permitted. If handled by a competent person, assembly is quick and easy and does not require any special tools.

The coupling pin and the lock pin are available as a KBSW spare parts set.



XKW Clevis shortening hook	Code	Load capacity [kg]	e [mm]	b [mm]	a [mm]	d1 [mm]	d2 [mm]	g [mm]	Weight [kg/pc.]
	XKW 5/6	1,400	84	37	29	18	9	8	0.22
	XKW 7	1,900	122	54	39	24	12	11	0.66
	XKW 8	2,500	122	54	39	24	12	11	0.67
	XKW 10	4,000	160	70	50	31	14	13	1.31
	XKW 13	6,700	203	92	64	37	18	15	2.83
	XKW 16	10,000	234	102	80	48	24	20	5.06



pewag BWW Sheet metal plate hook

The perfect lift.

The lifting of sheet metal stacks, boards etc. requires perfect tools - and the BWW sheet metal plate hook is one of them. It can also be supplied in customised dimensions upon request. As a standard, it may be used with Connex and the welded system and corresponds with EN 1677-1 with the mechanical value of G10.

Please note that the product is not suitable for tip loading and that the hooks must be fully pushed onto the load. The lifting process must be carried out by means of min. a III-leg chain sling. The classification of the WLL must be done carefully:

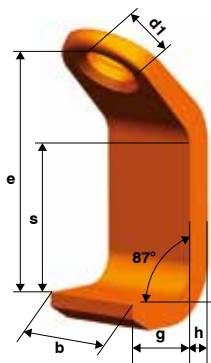
- If a III-leg chain sling is used, the WLL is that of the corresponding II-leg chain sling
- If a IV-leg chain sling is used, the WLL is that of the corresponding III-leg chain sling

The angle of inclination of the lifting system must be adjusted between 15° and 30°. The sheet metal plate hook comes with CE-marking and a full operating manual.



BWW Sheet metal plate hook	Code	Load capacity [kg]	e [mm]	s [mm]	b [mm]	h [mm]	d1 [mm]	g [mm]	Weight [kg/pc.]
	BWW 7/8	2,500	131	80	50	15	28	55	1.50
	BWW 10	4,000	170	100	70	20	36	65	2.80
	BWW 13	6,700	209	130	80	25	40	90	5.30
	BWW 16	10,000	263	160	100	30	50	110	10.50
	BWW 19/20	16,000	306	185	120	40	60	130	17.50
	BWW 22	19,000	368	220	140	50	75	150	30.50

Custom designs are available upon request!



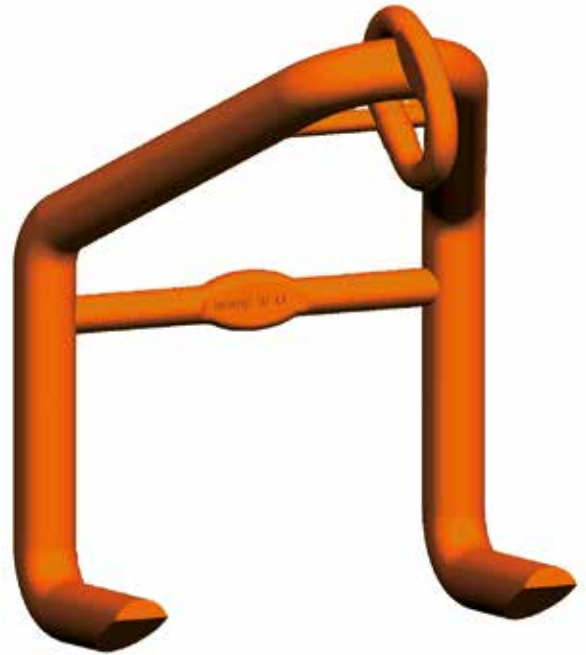
pewag GHW Fork hook

Also available with customised dimensions.

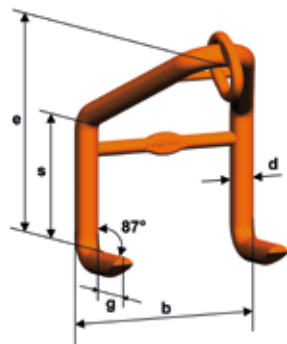
Safety is key when it comes to lifting sheet metal stacks, plates etc. The GHW fork hook ticks all the boxes: It makes a great partner for Connex and welded systems and is available in customised dimensions upon request. In addition, it comes with CE-marking, complies with EN 1677-1 and has the mechanical values of G10.

Tip loading must be avoided and care must be taken to ensure that the hooks are fully pushed onto the load. The hooks must always be used in pairs, with a sling inclination angle of 30° to 45°.

For details, please refer to the full operating manual.



GHW Fork hook



Code	Load capacity [kg]	e [mm]	s [mm]	b [mm]	g [mm]	d [mm]	BW-link	Weight [kg/pc.]
GHW 5/6	1,400	203	100	190	65	23	BW 13	2.84
GHW 7/8	2,500	300	150	254	100	30	BW 16	7.25
GHW 10	4,000	402	200	380	130	40	BW 22	16

Custom designs are available upon request!

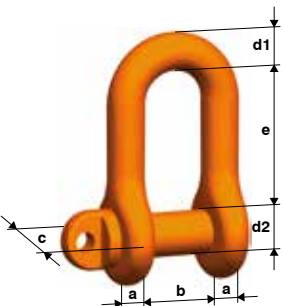
pewag SCHW Shackle

Tried and tested.

This high-strength shackle with a stud bolt in grade 10 and marked accordingly prevents mix-ups and is suitable for general lifting purposes. Both sides of the smooth bolt rest in the eyes and the thread does not protrude into the opening of the shackle. Please check that the bolt is sitting tightly prior to each lifting operation. If this precaution is observed, the shackle can cope with even the most demanding lifting operations. However, please note that the shackle cannot be mounted directly into the chain.

Every single one of these safety products comes with CE-marking and a full operating manual.



SCHW Shackle	Code	Load capacity [kg]	e [mm]	b [mm]	a [mm]	d1 [mm]	c [mm]	d2 [mm]	Weight [kg/pc.]
	SCHW 5	1,000	24	11	7	8	16	8	0.11
	SCHW 6	1,400	30	14	8	10	20	10	0.20
	SCHW 7/8	2,500	36	17	10	12	24	12	0.41
	SCHW 10	4,000	49	21	13	15	32	16	0.61
	SCHW 13	6,700	61	27	17	19	40	20	1.42
	SCHW 16	10,000	73	33	21	23	48	24	2.62

pewag GSCHW Bow shackle

Uncompromising quality.

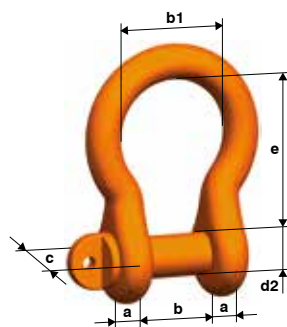
This high-strength, bow shackle with a grade 10 special thread bolt and corresponding markings is ideally suited for all kinds of general lifting processes, without the risk of mix-ups.

Both sides of the smooth bolt rest in the eyes and the thread does not protrude into the opening of the shackle. Please check that the bolt is sitting tightly prior to each lifting operation. The shackle cannot be mounted directly into the chain.

This pewag product comes with CE-marking and a full operating manual.



GSCHW Bow shackle	Code	Load capacity [kg]	e [mm]	b [mm]	b1 [mm]	a [mm]	c [mm]	d2 [mm]	Weight [kg/pc.]
	GSCHW 7/8	2,500	51	22	32	13	34	16	0.46
	GSCHW 10	4,000	64	27	43	16	40	19	0.85
	GSCHW 13	6,700	76	31	51	19	46	22	1.27
	GSCHW 16	10,000	95	43	68	25	59	28	2.90



pewag KNEW Toggle

Popular in the construction industry.

Thanks to its special low design, this toggle is frequently used for general transportation purposes in the construction industry, for instance of sheet piles. As the toggle is welded into the sling with the next size up chain link, it takes up little space and is also suitable for small bores. Please refer to the table for the minimum and maximum bore diameter (d).

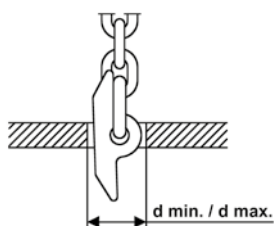
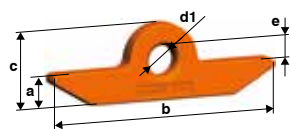
Also available in other designs upon request.

The toggle is manufactured according to EN 1677-1 with mechanical values according to G10 and full operating manual.

We recommend using a 10 mm chain for the transportation of standing sheet piles.



KNEW Toggle	Code	For chain	Load capacity [kg]	e [mm]	a [mm]	b [mm]	c [mm]	d1 [mm]	d min. [mm]	d max. [mm]	Connecting link
	KNEW 8	8	2,500	10	17	120	38	15	40	60	WIN 10



pewag KRW Coupling ring

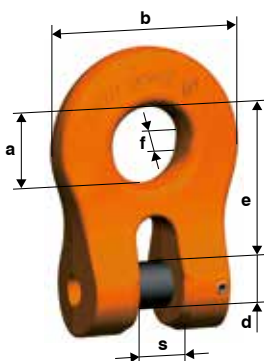
A ring for all seasons.

This coupling ring is also flexible when it comes to customized applications and is a component of the clevis master sets KAGW and KMGW. It is manufactured according to EN 1677-1 with mechanical values for G10.

The ring may be assembled easily and quickly by a competent person, without the need for special tools. A full operating manual is available.

The coupling pin and the retaining pin are available as a KBSW spare parts set.



KRW Coupling ring	Code	Load capacity [kg]	e [mm]	s [mm]	a [mm]	b [mm]	f [mm]	d [mm]	Weight [kg/pc.]
	KRW 5/6	1,400	31	7	18	38	8	7.40	0.12
	KRW 7	1,900	43	10	24	54	11	9	0.21
	KRW 8	2,500	43	10	24	54	11	10	0.21
	KRW 10	4,000	51	12	28	63	14	12.50	0.37
	KRW 13	6,700	63	15	33	76	17	16	0.77
	KRW 16	10,000	74	18	40	88	20	20	1.36
	KRW 19/20	16,000	94	23	50	114	24	24	2.33
	KRW 22	19,000	102	25	50	122	27	27	3.95

pewag KOW Clevis reeving link

All's well that couples well.

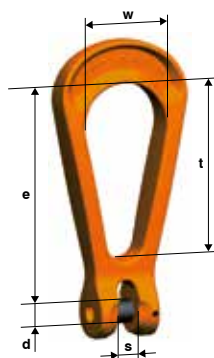
When it comes to quality, we offer no compromises – the middle ground is not where we operate. We specialise in practical, serviceable products – and the KOW clevis reeving link is one of them.

The high-strength, die-forged coupling eye serves to establish a direct connection with the chain. The link may also be used as an end link. No connecting link is required. This powerful package comes with BG-approval, CE-marking and a full operating manual and is manufactured according to EN 1677-1 with the mechanical values for G10.

The link may be assembled by a competent person easily and quickly, without the need for special tools. If individual components need to be exchanged, the system offers yet another bonus: The coupling pin and the retaining pin are available as a KBSW spare parts set!



KOW Clevis reeving link	Code	Load capacity [kg]	e [mm]	t [mm]	w [mm]	d [mm]	s [mm]	Weight [kg/pc.]
	KOW 7	1,900	92	70	34	9	9	0.33
	KOW 8	2,500	91	70	34	10	9	0.33
	KOW 10	4,000	128	102	50	12.50	12	0.75
	KOW 13	6,700	169	136	66	16	15	1.08
	KOW 16	10,000	214	172	83	20	18	2.93



pewag KHSW Clevis sling hook

By hook (no crook).

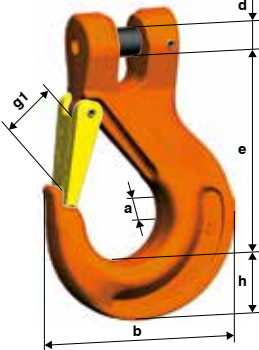
If you are looking for an easy, simple chain connection using a clevis system and without any connecting links, this universal sling hook with a forged safety catch is your best bet. The safety catch locks into the tip of the hook, thereby providing excellent protection against lateral shifts.

The clevis sling hook is manufactured in accordance with EN 1677-2 with the mechanical values for G10, comes with BG-approval and CE-marking and guarantees top performance under straight pull only.

A competent person will require no special tools for the quick and easy assembly of the chain. A full operating manual is provided. The safety catch set consists of a die-forged safety sleeve, a stainless steel spring and a safety sleeve, all of which are easy to assemble, without the need for special tools.

Spare parts are also easy to come by: The coupling pin and the retaining pin are available as a KBSW spare parts set. The SFGW safety catch set may also be used as a spare part.



KHSW Clevis sling hook	Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	d [mm]	g1 [mm]	b [mm]	Weight [kg/pc.]
	KHSW 5/6	1,400	69	20	15	7.40	19	66	0.29
	KHSW 7	1,900	95	28	19	9	26	90	0.61
	KHSW 8	2,500	95	28	19	10	26	90	0.62
	KHSW 10	4,000	109	35	25	12.50	31	108	1.19
	KHSW 13	6,700	136	41	34	16	39	131	2.12
	KHSW 16	10,000	155	49	37	20	45	153	3.49
	KHSW 19/20	16,000	184	53	51	24	53	177	5.64
	KHSW 22	19,000	214	62	52	27	62	196	9.05

pewag BKHSW Oversize clevis sling hook

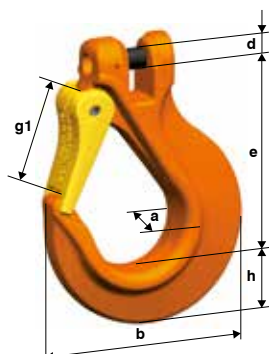
Resistance on a large scale.

The safety latch of the BKHSW oversize clevis sling hook locks into the tip of the hook, thereby providing excellent protection against lateral shifts. The jaw opening is significantly larger than that of the standard KHSW, making this product extra-flexible. Forged control markings make it easy to determine discard criteria. The product may be linked to the chain quickly and easily, without the need for an additional connecting element. The product is designed for straight pull only. Care must be taken to protect the tip of the hook and the safety catch against loading. The BKHSW oversize clevis sling hook is easily and quickly assembled by a competent person – no special tools required! The coupling pin and the lock pin are available as a spare parts set. The safety catch set consists of a die-forged safety catch, a stainless steel spring and a safety sleeve.

The product comes with a full operating manual that will answer any other questions you may have. Outstanding quality features include manufacturing according to EN 1677-2 with the mechanical values for G10, BG-approval and CE-marking. The KHSW spare parts set consists of a coupling pin and retaining pin. The SFGW-B spare parts set consists of a safety catch, spring and safety sleeve.



BKHSW Oversize clevis sling hook



Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	d [mm]	g1 [mm]	b [mm]	Weight [kg/pc.]
BKHSW 8	2,500	93	27	25	10	32	98	1.01
BKHSW 10	4,000	111	33	30	12.50	38	119	1.57

pewag[®] KCHW Clevis C-hook

„C“ for charming.

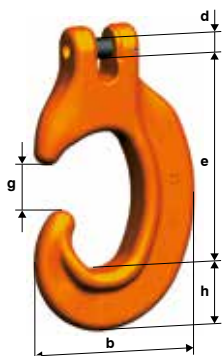
Simple and fast hooking and removal where no safety catch is required – this is where the KCHW clevis C-hook comes into its own! Its hook tip is shaped in such a way as to prevent accidental unhooking when not under load. The chain may be linked to the clevis system easily and speedily, without the need for additional connecting links.

The hook is manufactured in accordance with EN 1677-1 with the mechanical values for G10, comes with BG-approval, CE-marking and a full operating manual. The KBSW spare parts set consists of a coupling pin and a retaining pin. A competent person will find both the hook and its spare parts set with coupling pin and retaining pin easy and quick to assemble, without the need for special tools.

Provided that it is used under straight pull only and without the tip being loaded, the clevis C-hook is a charming solution indeed.



KCHW Clevis C-hook



Code	Load capacity [kg]	e [mm]	h [mm]	d [mm]	b [mm]	g [mm]	Weight [kg/pc.]
KCHW 7	1,900	91	28	9	74	20	0.52
KCHW 8	2,500	90	28	10	74	20	0.51
KCHW 10	4,000	129	39	12.50	107	28	1.51
KCHW 13	6,700	166	51	16	137	41	3.13
KCHW 16	10,000	205	60	20	166	45	5.56

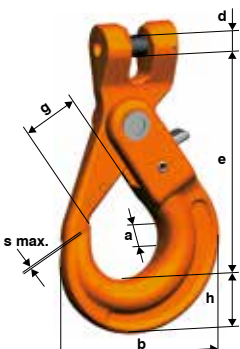
pewag KLHW Clevis safety hook

Guaranteed stress-resistant.

This clevis safety hook closes and locks automatically and has a significantly larger jaw opening than the KHSW clevis hook, which makes it much more versatile. The hook corresponds to EN 1677-3 with the mechanical values for G10. For safety reasons, it cannot be opened while under load. Please note that the hook is suitable for straight pull only and that the load must not be placed on the tip of the hook or the safety catch. If these safety requirements are adhered to, the hook is bound to live up to its name!

Assembly is quick and easy and does not require any special tools – however, it must be performed by a competent person. The full operating manual tells you all you need to know about using this product correctly. The hook comes with BG-approval, CE-marking and exchangeable spare parts. The coupling pin and retaining pin are available as a KBSW spare parts set, as is the VLHW locking set on the back of the hook.



KLHW Clevis safety hook	Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	b [mm]	d [mm]	g [mm]	s max. [mm]	Weight [kg/pc.]
	KLHW 5/6	1,400	94	20	17	71	7.40	28	1	0.56
	KLHW 7	1,900	123	26	20	88	9	34	1	0.87
	KLHW 8	2,500	123	26	20	88	10	34	1	1.00
	KLHW 10	4,000	144	30	29	107	12.50	45	1	1.61
	KLHW 13	6,700	180	40	35	138	16	52	1.50	3.25
	KLHW 16	10,000	218	50	41	168	20	60	2	5.95
	KLHW 19/20	16,000	259	62	50	194	24	70	2	12.89
	KLHW 22	19,000	286	65	52	211	27	81	2	15.91
	KLHW 26	26,500	338	79	61	253	33	100	2	21.33

pewag[®] KFW Clevis foundry hook

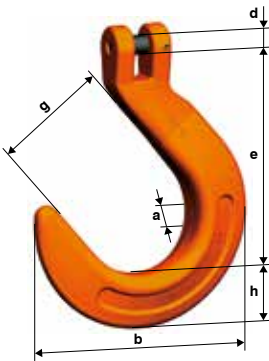
Open wide.

If you've got it, flaunt it - the oversize jaw size of the KFW clevis foundry hook plays all the tricks. This hook is frequently used in foundries and is manufactured according to EN 1677-1 with the mechanical values of G10. Other classic pewag quality features include BG-approval and CE-marking. Yet another typical pewag feature – the clevis system means that linking the hook to the chain is quick and easy, without the need for a connecting element. A full operating manual outlines everything you need to know for efficient and safe handling.

Please note that the hook is suitable for straight pull only and that the load must not be placed on the hook tip. Please check whether use without the safety catch is admissible prior to each use. For a competent person, assembly of the clevis foundry hook is quick and easy and does not require any special tools. Spare parts for the coupling pin and retaining pin are easily procured, thanks to the designated spare parts set.



KFW Clevis foundry hook	Code	Load capacity [kg]	e [mm]	h [mm]	a [mm]	g [mm]	d [mm]	b [mm]	Weight [kg/pc.]
	KFW 7	1,900	121	29	25	64	9	118	1.02
	KFW 8	2,500	120	29	25	64	10	118	1.04
	KFW 10	4,000	140	35	32	76	12.50	143	1.74
	KFW 13	6,700	170	42	40	89	16	170	3.38



pewag KPW Clevis grab hook

Perfect interplay.

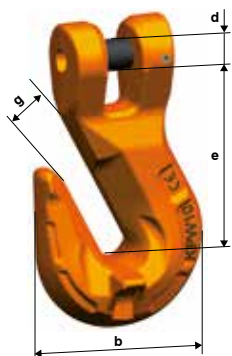
This standard shortening hook ensures optimal interaction between chain and hook thanks to the special design of the chain contact. Even when shortened, the load capacity is not reduced and the product is suitable for retrofitting. The clevis system makes it possible to link the chain to the hook quickly and easily, without the need for an additional connecting element. The coupling pin and the retaining pin are available as a KBSW spare parts set.

The clevis grab hook is manufactured according to EN 1677-1 with the mechanical values for G10 and comes with CE-marking. As specified in the full operating manual, it is not suitable for tip loading and assembly must always be performed by a competent person to ensure safe usage. No special tools are required for assembling this product.

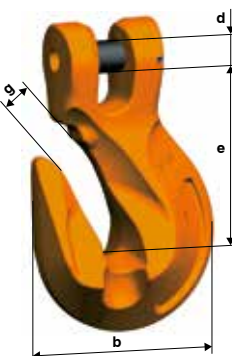


Code	Load capacity [kg]	e [mm]	b [mm]	d [mm]	g [mm]	Weight [kg/pc.]
KPW 6	1,400	47	44	7.40	7	0.19
KPW 7	1,900	63	57	9	9	0.46
KPW 8	2,500	63	57	10	9	0.46
KPW 10	4,000	78	71	12.50	12	0.90
KPW 13	6,700	93	92	16	15	1.85
KPW 16	10,000	115	113	20	19	3.49
KPW 19/20 ¹⁾	16,000	141	150	24	25	6.88
KPW 22 ¹⁾	19,000	158	165	27	27	9.68

KPW Clevis grab hook



Shape with support surface



Shape without support surface

¹⁾ Shape without saddle

pewag – passionate about user-friendliness

pewag sets great store by the user-friendliness of its products and stays abreast of market requirements in this respect. True to this principle, the design of parallel hooks in the pewag range is being adapted. The new design for dimensions 5 to 16 includes lateral supporting bridges, offering perfect support for pewag winner chains and ensuring optimised positioning of the chain on the bearing surface.

Exception: Chain dimensions from 19/20 have not yet been adjusted. For technical reasons, chains with these dimensions must not touch the bearing surface of the hook.



pewag KPSW Clevis grab hook with safety catch

Safe shortening.

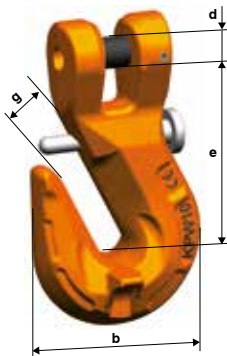
This standard shortening hook ensures optimal interaction between chain and hook thanks to the special design of the chain contact, providing extra protection from accidental chain release. Even when shortened, the load capacity is not reduced and the product is suitable for retrofitting. The clevis system makes it possible to link the chain to the hook quickly and easily, without the need for an additional connecting element. The coupling pin and the retaining pin are available as a KPSW spare parts set.

Thanks to its safety mechanism which prevents the accidental unhooking of the chain, this hook is also ideal for securing loads.

The safety set PSGW consists of bolt, spring and nut and is also available as a spare parts set. The clevis grab hook is manufactured according to EN 1677-1 with the mechanical values for G10 and comes with CE-marking. As specified in the full operating manual, tip loading must be avoided and assembly must always be performed by a competent person to ensure safe usage. No special tools are required for assembling this product.



KPSW Clevis grab hook with safety catch



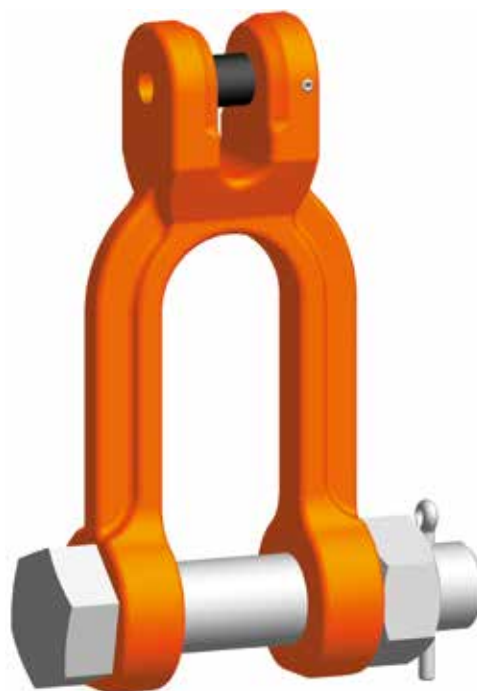
Code	Load capacity [kg]	e [mm]	b [mm]	d [mm]	g [mm]	Weight [kg/pc.]
KPSW 7	1,900	63	57	9	9	0.48
KPSW 8	2,500	63	57	10	9	0.48
KPSW 10	4,000	78	71	12.50	12	0.93
KPSW 13	6,700	93	92	16	15	1.90
KPSW 16	10,000	115	113	20	19	3.55

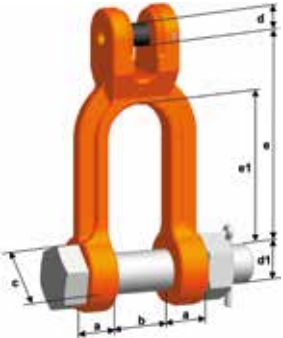
pewag KSCHW Clevis shackle

The missing link.

This high-performance shackle consists of a special screw, nut and split pin, which makes losing the screw practically impossible. The wide opening makes this shackle extremely versatile – for instance, it may be used on spreader beams. The clevis system makes linking the shackle to the chain quick and simple, without the need for an additional connecting element. The clevis shackle is manufactured according to EN 1677-1 with mechanical values for G10, and comes with a full operating manual, BG-approval and CE-marking.

Prior to each lifting operation, it must be checked that the safety split pin is in place and that the system is subjected to straight pull only. Lateral forces must not be applied. Assembly must be handled by a competent person. No special tools are required. The KBSW spare parts set consists of coupling pin and retaining pin. The KBMSW spare parts set consists of special screw, nut and split pin.



KSCHW Clevis shackle	Code	Load capacity [kg]	e [mm]	e1 [mm]	b min. [mm]	a [mm]	d [mm]	c [mm]	d1 [mm]	Weight [kg/pc.]
	KSCHW 7	1,900	76	54	26	12	9	31	16	0.64
	KSCHW 8	2,500	76	54	26	12	10	31	16	0.66
	KSCHW 10	4,000	105	76	32	16	12.50	39	20	1.22
	KSCHW 13	6,700	113	77	42	21	16	50	24	2.64

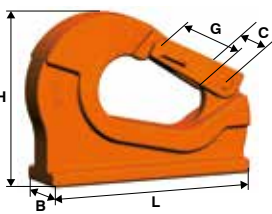
pewag AWHW Weld-on hook

Welding for winners.

This high-strength hook is particularly well suited for welding onto excavator bucket, spreader beams etc. Its outstanding features include a die-forged, tempered safety catch, making it extrarobust. As the safety catch locks into the tip of the hook, it provides excellent protection against lateral shifting.

The product is manufactured according to EN 1677-1 with a higher load capacity. Attention should be paid to the delivered operating manual and to the welding instructions. A CE-marking further emphasises the superior quality of this product. Replacing the SFGW-A safety catch set is easy and quick, without the need for special tools.



AWHW Weld-on hook	Code	Load capacity [kg]	L [mm]	H [mm]	G [mm]	B [mm]	C [mm]	Weight [kg/pc.]
	AWHW 1,3	1,300	95	74	20	25	34	0.67
	AWHW 3,8	3,800	132	106	26	35	40	1.40
	AWHW 6,3	6,300	167	133	29	45	49	2.95
	AWHW 10	10,000	175	136	29	50	49	4.02



Learning services for
education and
training

pewag academy

Product and technology training, e-learning, blended learning

The individual courses impart comprehensive knowledge on pewag products and technologies.

These courses provide added value for companies and participants, since they can be used or acknowledged within the framework of training prescribed by law.



“
**Knowledge
for you**
”



Intermedial teaching material

Visualisation of training content with videos and animations



Anytime

Independent of time and place

Unrestricted access to training content (videos, articles etc.) in the respective area of training on the pewag academy portal



Anywhere

Intermedial teaching content is also available on smartphone or tablet



academy.pewag.com

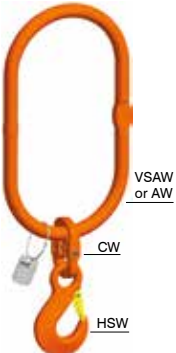
pewag ÜW Transition assembly

For simple hooks according to DIN 15401 – smooth transition guaranteed!

Large master rings, combined with CW Connex and HSW eye hooks, make it possible to use smaller hooks, thereby opening up a wide range of possible combinations and load capacities, thanks to the modular assembly system. For details, please refer to the full operating manual.

The ÜW transition link assembly is manufactured according to EN 818-4 with the mechanical values for G10 and ensures smooth transitions throughout the pewag product range.



ÜW Transition assembly	Code	Single hook DIN 15401	Load capacity [kg]	Consisting of	Weight [kg/pc.]
	ÜW 32/16 AW-HSW Connex	32	16,000	AW 50/CW 26/HSW 19/20	28.86
	ÜW 32/19 AW-HSW Connex	32	19,000	AW 50/CW 26/HSW 22	30.54
	ÜW 32/26,5 AW-HSW Connex	32	26,500	AW 50/CW 26/HSW 26	36.89
	ÜW 50/4 VSAW-HSW Connex	50	4,000	VSAW 1-16/CW 16/HSW 10	12.54
	ÜW 50/6,7 VSAW-HSW Connex	50	6,700	VSAW 1-16/CW 16/HSW 13	13.73
	ÜW 50/10 VSAW-HSW Connex	50	10,000	VSAW 1-16/CW 16/HSW 16	15.05
	ÜW 50/16 VSAW-HSW Connex	50	16,000	VSAW 1-22/CW 22/HSW 19/20	28.22
	ÜW 50/19 VSAW-HSW Connex	50	19,000	VSAW 1-22/CW 22/HSW 22	29.90
	ÜW 50/26,5 VSAW-HSW Connex	50	26,500	VSAW 1-26/CW 26/HSW 26	41.89
	ÜW 50/40 AW-HSW Connex	50	40,000	AW 72/CW 32/HSW 32	80.76
	ÜW 100/26,5 VSAW-HSW Connex	100	26,500	VSAW 1-32/320/CW 26/HSW 26	68.89
	ÜW 100/40 VSAW-HSW Connex	100	40,000	VSAW 1-32/320/CW 32/HSW 32	87.26

pewag ÜW Transition assembly

For double hooks according to DIN 15402 – flawless finish.

Large master rings, combined with CW Connex and HSW eye hooks, make it possible to use smaller hooks, thereby opening up a wide range of possible combinations and load capacities, thanks to the modular assembly system. For details, please refer to the full operating manual.

The ÜW transition link assembly is manufactured according to EN 818-4 with the mechanical values for G10 and is regarded as a high-quality product that lives up to its name throughout the pewag product range.



ÜW Transition assembly	Code	Double hook DIN 15402	Load capacity [kg]	Consisting of	Weight [kg/pc.]
	ÜW 50/4 II VSAW-HSW Connex	50	4,000	2xVSAW 1-16/AW36/ CW16/ HSW10	28.09
	ÜW 50/6,7 II VSAW-HSW Connex	50	6,700	2xVSAW 1-16/AW36/ CW16/ HSW13	29.28
	ÜW 50/10 II VSAW- HSW Connex	50	10,000	2xVSAW 1-16/AW36/ CW16/ HSW16	30.60
	ÜW 50/16 II VSAW-HSW Connex	50	16,000	2xVSAW 1-16/AW36/ CW19/20/HSW19/20	33.10
	ÜW 50/19 II VSAW-HSW Connex	50	19,000	2xVSAW 1-22/AW50/ CW26/ HSW22	67.09
	ÜW 50/26,5 II VSAW-HSW Connex	50	26,500	2xVSAW 1-22/AW50/ CW26/ HSW26	73.44
	ÜW 50/36 II VSAW-HSW Connex	50	36,000	2xVSAW 1-22/AW50/ CW32/ HSW32	91.81
	ÜW 100/26,5 II VSAW-HSW Connex	100	26,500	2xVSAW 1-32/320/AW50/ CW26/HSW26	133.44
	ÜW 100/40 II VSAW-HSW Connex	100	40,000	2xVSAW 1-32/320/AW50/ CW32/HSW32	151.81

VSAW angle of inclination: max. 35°.

Special accessories in G8

Product overview

Content

Unilock connecting link	92
Swivel	93
Clevis connector	94
Concrete pipe lifting sling	95
Clevis turnbuckle	96
SM S-hook	97
SSM S-hook	98
Bale hook	99
Barrel hook	100
High-tensile lifting tong	101





pewag U Unilock connecting link


Heat-resistant up to 100 °C.

This universal connecting link in Grade 8 is suitable for a wide range of applications.

The connecting link is easy and quick to assemble by a competent person thanks to the hexagon screw and nut. A full operating manual provides detailed information on the assembly process. The connecting link is manufactured according to EN 1677-1, comes with CE-marking and is heat-resistant up to 100 °C. Always ensure that the nut is not overtightened and that the screw is able to rotate.

The special screw, the hexagonal nut and washers are available as a spare parts set. As the screw is a special screw, it must always be replaced by an original part.



U Unilock connecting link	Code	Load capacity [kg]	e [mm]	b [mm]	d [mm]	s [mm]	a [mm]	M [mm]	Weight [kg/pc.]
	U 5/6	1,120	33	21	9	11	17	7	0.077
	U 7	1,500	49	28	13	16	24	9	0.22
	U 8	2,000	48	28	13	16	24	10	0.22
	U 10	3,150	60	35	16	20	28	12	0.41
	U 13	5,300	72	39	18	24	34	16	0.65
	U 16	8,000	80	47	23	32	44	20	1.34
	U 19/20	12,500	96	56	26	36	52	24	2.03
	U 26	21,200	121	77	36	49	74	33	4.70

pewag DF Swivel

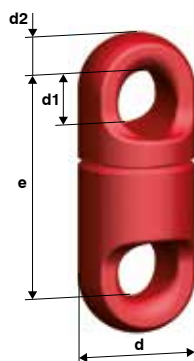
130 °C operating temperature.

This swivel is an excellent choice if you are looking for a special accessory in grade 8 that may be rotated under load and withstands an operating temperature of up to 130 °C.

The product is manufactured according to the pewag factory standard and comes with CE-marking, BG-approval and a full operating manual.



DF Swivel



Code	Load capacity [kg]	e [mm]	d [mm]	d1 [mm]	d2 [mm]	Weight [kg/pc.]
DF 5/6 ¹⁾	1,120	44	22	12	7	0.10
DF 7/8 ¹⁾	2,000	60	27	16	8	0.20
DF 10 ¹⁾	3,150	74	32	20	10	0.30
DF 13 ¹⁾	5,300	92	40	25	13	0.60

¹⁾ Upon request!

pewag KVS Clevis connector

A perfect fit.

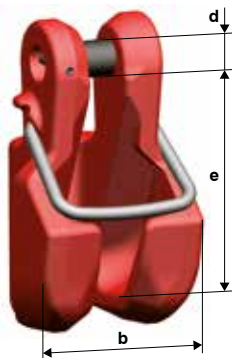
This clevis connector for grade 8 is designed for the shortening of chain slings and forming of slings that must not tighten and can be mounted without the need for special tools.

The shortening claw has a safety mechanism to prevent the accidental unhooking of the load, comes with CE-marking and BG-approval and is manufactured according to EN 1677-1. A full operating manual outlines all areas of possible use and also gives information on what to watch out for: for instance, the correct load direction of the chain and the correct assessment of the load capacity if combined with grade 10 chains. The clevis system makes this product easy and quick to assemble.

The coupling pin and the retaining pin are available as a KBSW spare parts set.



KVS Clevis connector



Code	Load capacity [kg]	e [mm]	b [mm]	d [mm]	Weight [kg/pc.]
KVS 6	1,120	45	36	7,4	0.27
KVS 7	1,500	58	44	9	0.50
KVS 8	2,000	58	44	10	0.50
KVS 10	3,150	70	55	12,5	0.80
KVS 13	5,300	90	70	16	1.53

Safety warnings:

- Only load the inside chain.
- Only use with a safety device.
- Ensure that the chain fits neatly and securely.

pewag[®] BRG Concrete pipe lifting sling

Perfection you can touch.

This three-leg chain sling with self-tightening grips is perfect for lifting and transporting concrete pipes with a diameter between 1,300 and 2,300 mm.

The pipes may have a wall thickness from 60 to 150 mm, with a maximum weight of 2,500 kg.

The concrete pipe lifting sling corresponds to the pewag factory standard and may be used in a three-leg chain sling with an inclination angle of up to 30°. For safety reasons, the grippers must not be used for diagonal pull. The maximum operating temperature is 100 °C.

A full operating manual provides information on all features and areas of application.



BRG Concrete pipe lifting sling



Code	Leg length [mm]	Load capacity up to 30° [kg]	Up to tube diameter [mm]	Weight [kg/pc.]
WIN 6 200 III VW-BRG 1500	1,500	2,500	1,300	32.00
WIN 6 200 III VW-BRG 1500 Unilock	1,500	2,500	1,300	34.40
WIN 6 200 III VW-BRG 2000	2,000	2,500	1,800	35.10
WIN 6 200 III VW-BRG 2000 Unilock	2,000	2,500	1,800	35.30
WIN 6 200 III VW-BRG 2500 Unilock	2,500	2,500	2,300	36.60
WIN 6 200 III VXKW-BRG 2000	2,000	2,500	1,800	35.30
WIN 6 200 III VXKW-BRG 2500	2,500	2,500	2,300	36.60
WIN 6 400 III VW-BRG 1500	1,500	2,500	1,300	32.00
WIN 6 400 III VW-BRG 1500 Unilock	1,500	2,500	1,300	34.40
WIN 6 400 III VW-BRG 2000	2,000	2,500	1,800	35.10
WIN 6 400 III VW-BRG 2000 Unilock	2,000	2,500	1,800	35.30
WIN 6 400 III VW-BRG 2500 Unilock	2,500	2,500	2,300	36.60
WIN 6 400 III VXKW-BRG 2000	2,000	2,500	1,800	35.30
WIN 6 400 III VXKW-BRG 2500	2,500	2,500	2,300	36.60

Customs lengths are available upon request!

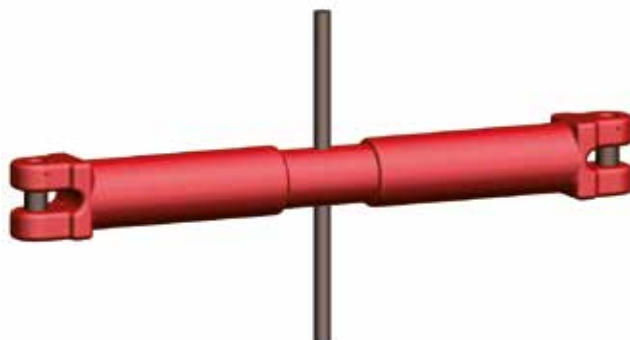
Note: BRG assemblies are also available with pewag winner 200 chain.
Order example: WIN 6 200 II AW-BRG 1500

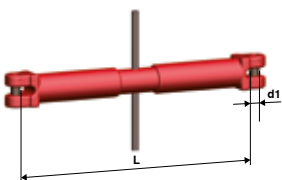
pewag KSS Clevis turnbuckle

Takes robustness to a higher level.

Some jobs need a no-nonsense approach for top results. The KSS clevis turnbuckle has a particularly robust design, with grade 8 clevis couplings that are die-forged and tempered on both sides. By mounting the turnbuckle into the chain strands, the length of the chain can be adjusted precisely, for instance when the load needs to be aligned in a certain way.

The turnbuckle is manufactured according to EN 1677-1 and comes with a full operating manual. It is suitable for straight pull only and may be assembled easily and quickly thanks to its clevis structure, without the need for special tools. For lifting operations, an additional safety chain must be used to prevent accidental opening. One of the great advantages of this product lies in the fact that the coupling pin and the retaining pin are available as a KBS-KSS spare parts set.



KSS Clevis turnbuckle	Code	Load capacity [kg]	LC lashing capacity [kN]	Tension range [mm]	L min. [mm]	L max. [mm]	d1 [mm]	Weight [kg/pc.]
	KSS 8	2,000	40	120	330	450	10	2.01
	KSS 10	3,150	63	225	460	685	12	4.24
	KSS 13	5,300	100	265	520	785	16	6.55
	KSSW 16	10,000	200	250	530	780	20	10.00

pewag SM S-Hook

Bent on success.

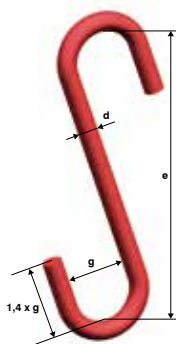
This SM S-hook withstands temperatures of up to 300 °C. It is manufactured according to EN 1677-1 and classified as a grade 8 special accessory. The hook may also be used as an intermediate hook if the „g“ jaw size of the HSW hook is insufficient, or as an intermediate hook with wire rope loops.

Prior to each use, please determine whether the hook may be used without a safety catch. Always observe the load capacities – they do not correspond to grade 10! A full operating manual provides details on usage and application.

This SM S-hook comes with CE-marking. It is suitable for straight pull only and the tip must not be placed under load. An added benefit: Customised designs (also with a safety catch) are available upon request!



SM S-hook



Code	Load capacity [kg]	e [mm]	g [mm]	d [mm]	Weight [kg/pc.]
SM 5	800	180	42	16	0.60
SM 7/8	2,000	220	53	23	1.50
SM 10	3,150	280	58	31	3.40
SM 13	5,300	400	90	40	8.40
SM 16	8,000	500	120	50	16.00
SM 19	11,200	550	130	60	26.00

Custom designs are available upon request!

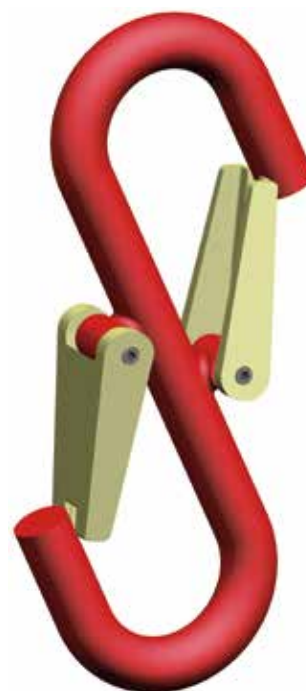
pewag SSM S-Hook

Better safe than sorry.

SSM S-hook with safety catch. This SSM S-hook withstands temperatures of up to 300°C. It is manufactured according to EN 1677-1 and classified as a grade 8 special accessory. The hook may also be used as an intermediate hook if the „g1“ jaw size of the HSW hook is insufficient, or as an intermediate hook with wire rope loops.

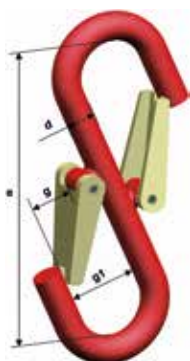
Always observe the load capacities – they do not correspond to grade 10! A full operating manual provides details on usage and application.

This SSM S-hook comes with CE-marking. It is suitable for straight pull only and the tip must not be placed under load.



SSM S-Hook	Code	Load capacity [kg]	e [mm]	g [mm]	g1 [mm]	d [mm]	Weight [kg/pc.]
	SSM 5	800	180	31	42	16	0.60
	SSM 7/8	2,000	220	43	53	23	1.50
	SSM 10	3,150	280	51	58	31	3.40
	SSM 13	5,300	400	76	90	40	8.40

Custom designs are available upon request!



pewag BA Bale hook

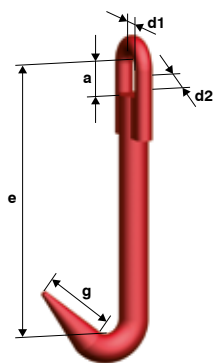
Concentrated power.

The bale hook is a special accessory in grade 8, suitable for welded or Connex systems. It is ideal for lifting and transporting bales and structural steel wire meshes, is manufactured according to the pewag factory standard and comes with CE-marking. A full operating manual provides details on usage and application.

Prior to each use, please verify whether the hook may be used without a safety catch. Also note that this hook is suitable for straight pull only and that the load must not be placed on the tip of the hook. An added bonus – customised designs are available upon request!



BA Bale hook



Code	Load capacity [kg]	e [mm]	d1 [mm]	g [mm]	a [mm]	d2 [mm]	Weight [kg/pc.]
BA 5/6	1,120	160	16	40	24	7	0.36
BA 7/8	2,000	200	19	50	30	10	0.72
BA 10	3,150	260	27	65	39	13	1.78

pewag FA Barrel hook

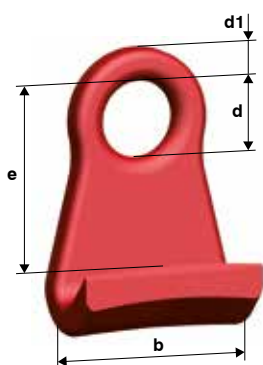
Truly uplifting.

Please note that an inclination angle of 30° is the maximum value for this special accessory in grade 8. The hook is perfect for lifting and transporting barrels.

To do this, two hooks are attached to chain, which contracts under load. Moreover, the barrel hook complies with the pewag factory standard and comes with a full operating manual.



FA Barrel hook



Code	Load capacity [kg]	e [mm]	d [mm]	d1 [mm]	b [mm]	Weight [kg/pc.]
FA 5/6	500	90	40	17	70	0.80

Order example for a complete chain sling:

- WIN 6 II AW-S-FA 2500
- WIN 6 II AW-S-FA 100


pewag HZ High-tensile lifting tong

Benefits that go further.

The tips of these high-tensile lifting tongs in grade 8 are reinforced, making the lifting of short steel bars easier than ever. Naturally the tongs comply with the pewag works standard and come with a full operating manual.

Always observe the load capacities - they do not correspond to grade 8 and grade 10! Customised designs are available upon request, making these tongs a truly superior choice.



HZ High-tensile lifting tong	Code	Load capacity [kg]	Range [mm]	e [mm]	d [mm]	Weight [kg/pc.]	Required chain sling
	HZ 0,125	125	100 - 200	310	15	2.43	WIN 5 II AW-CW 310
	HZ 0,25	250	130 - 300	466	20	4.77	WIN 6 II AW-CW 410
	HZ 0,5	500	160 - 400	629	28	12.00	WIN 7 II AW-CW 570
	HZ 1	1,000	215 - 500	808	30	24.00	WIN 8 II AW-CW 730
	HZ 2	2,000	250 - 600	959	30	41.00	WIN 8 II AW-CW 830

Spare parts

Product overview

Content

Clevis load pins	104
Safety catch sets	105
Bolts + safety bushes	106
Safety catch sets	107
Bolt + nut + washer	107
Bolt + nut + split pin, Trigger sets	108
Tag set for lifting	109



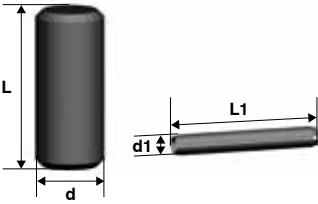


pewag KBSW Clevis load pin

Easily identified.

The clevis load pin comes with a black coropro coating and corresponds to EN 1677-1, with a higher load capacity. It serves as a standard clevis load pin and is stamped with its grade „10“ and the manufacturer logo „PWW“ and is suitable as a replacement load pin for pewag clevis parts. It is easy to operate, with an outstanding safety factor.



KBSW Clevis load pin	Code	L [mm]	d [mm]	L1 [mm]	d1 [mm]	Weight [kg/pc.]	For accessory part
	KBSW 5/6	16.50	7.40	16	2.50	0.01	XKW 5/6, KRW 5/6, KHSW 5/6, KLHW 5/6, KPW 6, KVS 6
	KBSW 7	23	9	22	3	0.02	XKW 7, KRW 7, KOW 7, KHSW 7, KCHW 7, KLHW 7, KFW 7, KPW 7, KPSW 7, KSCHW 7, KVS 7
	KBSW 8	23	10	22	3	0.02	XKW 8, KRW 8, KOW 8, KHSW 8, BKHSW 8, KCHW 8, KLHW 8, KFW 8, KPW 8, KPSW 8, KSCHW 8, KVS 8
	KBSW 10	29.50	12.50	28	3.50	0.03	XKW 10, KRW 10, KOW 10, KHSW 10, BKHSW 10, KCHW 10, KLHW 10, KFW 10, KPW 10, KPSW 10, KSCHW 10, KVS 10
	KBSW 13	37	16	36	4	0.06	XKW 13, KRW 13, KOW 13, KHSW 13, KCHW 13, KLHW 13, KFW 13, KPW 13, KPSW 13, KSCHW 13, KVS 13
	KBSW 16	52	20	40	4.50	0.12	XKW 16, KRW 16, KOW 16, KHSW 16, KCHW 16, KLHW 16, KPW 16, KPSW 16
	KBSW 19/20	73	24	50	5	0.27	KRW 19/20, KHSW 19/20, KLHW 19/20, KPW 19/20
	KBSW 22	71	27	55	5	0.29	KRW 22, KHSW 22, KLHW 22, KPW 22
	KBSW 26	86	33	70	5	0.59	KLHW 26

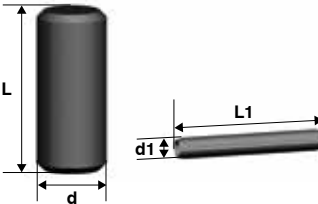
Please specify the hook design when placing your order!

pewag KBS-KSS Special clevis load pin

Stamped for quality.

The spare clevis load pin for KSS clevis turnbuckle consists of a high-strength, tempered bolt with coropro coating and a safety sleeve.



KBS-KSS Special clevis load pin	Code	d x L [mm]	d1 x L1 [mm]	For accessory part
	KBS-KSS 6/7	8 x 22.5	3 x 22	KSS 6/7
	KBS-KSS 8	10 x 27.2	3 x 26	KSS 8
	KBS-KSS 10	12 x 32.2	4 x 32	KSS 10
	KBS-KSS 13	16 x 45.7	4 x 40	KSS 13


pewag SFGW Safety catch sets


Good at their job.


These SFGW safety catch sets with die-forged and electro-galvanised safety catch and a spring from rust-proof spring steel are all about safety and security.


They are suitable for pewag winner accessories. Please refer to the tables to determine which set goes with which hook.

The safety catch sets are in a league of their own – even the tiniest pewag parts offer outstanding quality!

SFGW Safety catch set	Code	For accessory part
	SFGW 5/6	HSW 5/6, KHSW 5/6
	SFGW 7/8	HSW 7/8, KHSW 7, KHSW 8, WS 7/8, EHS 7/8, WSBW 7/8
	SFGW 10	HSW 10, KHSW 10, WS 10, EHS 10, WSBW 10
	SFGW 13	HSW 13, KHSW 13, WS 13, EHS 13, WSBW 13, SSM 5
	SFGW 16	HSW 16, KHSW 16
	SFGW 19/20	HSW 19/20, KHSW 19/20, SSM 7/8
	SFGW 22	HSW 22, KHSW 22, SSM 10
SFGW 26/32	HSW 26, HSW 32, HS 32, SSM 13	

SFGW-G Safety catch set	Code	For accessory part
	SFGW-G 8	GKHSW 8
	SFGW-G 10	GKHSW 10

SFGW-B Safety catch set	Code	For accessory part
	SFGW-B 8	BKHSW 8
	SFGW-B 10	BKHSW 10

SFGW-A Safety catch set	Code	For accessory part
	SFGW-A 1	AWHW 1.3
	SFGW-A 3	AWHW 3.8
	SFGW-A 6	AWHW 6.3, AWHW 10

SFGW-W Safety catch set	Code	For accessory part
	SFGW-W 16	WS 16

pewag CBHW Bolt + safety bush

Quality assurance.

The spare parts set for CW Connex connecting links and CARW round sling connecting links know no compromises when it comes to safety. For this reason, we recommend replacing each safety set after it has been assembled/disassembled three times – quality assured! The bolt comes with a black coropro coating and looks rather unremarkable - however, its modest exterior hides an unsurpassed level of know-how and expertise!



CBHW Bolt + safety bush



Code

CBHW 5 G10
 CBHW 6 G10
 CBHW 7 G10
 CBHW 8 G10
 CBHW 10 G10
 CBHW 13 G10
 CBHW 16 G10
 CBHW 19/20 G10
 CBHW 22 G10
 CBHW 26 G10
 CBHW 32 G10

For accessory part

CW 5
 CW 6
 CW 7
 CW 8, CARW 8
 CW 10, CARW 10
 CW 13, CARW 13
 CW 16, CARW 16
 CW 19/20
 CW 22, CARW 22
 CW 26
 CW 32

pewag CLBHW Bolts + safety bush

Optimal with Connex.

The CLBHW bolt and safety bush is the replacement part for CLW with non-removable bolts and ideal partner for the Connex system!



CLBHW Bolts + safety bush



Code

CLBHW 7 G10
 CLBHW 10 G10
 CLBHW 13 G10
 CLBHW 16 G10

For accessory part

CLW 7
 CLW 10
 CLW 13
 CLW 16

pewag PSGW Safety catch

Optimal safety.

When it comes to safety catches, the name says it all. They are regarded ideal replacement parts for PSW and KPSW grab hooks with safety catches. The spring is particularly userfriendly and made of stainless steel. We recommend protecting the nut from accidental release by using a prickpunch or glue.



PSGW Safety catch



Code

PSGW 7/8 G10
PSGW 10 G10
PSGW 13 G10
PSGW 16 G10

For accessory part

PSW 7/8, KPSW 7, KPSW 8
PSW 10, KPSW 10
PSW 13, KPSW 13
PSW 16, KPSW 16

pewag UBMS Bolt + washer + nut

Full house.

This comprehensive set contains all the spare parts needed for U Unilock. The screws for these components are special screws – please note that standard screws must not be used. The screw, nut and washers are manufactured to the highest standards, in true pewag style.



UBMS Bolt + washer + nut



Code

UBMS 5/6
UBMS 7
UBMS 8
UBMS 10
UBMS 13
UBMS 16
UBMS 19/20
UBMS 26

For accessory part


U 5/6
U 7
U 8
U 10
U 13
U 16
U 19/20
U 26

pewag KBMSW Bolt + nut + split pin

Good things come in threes.

Clevis shackles need an overhaul from time to time in order to maintain the pewag quality standards that we are committed to and also recommend to our customers. Replacing the shackles is easy: The KBMSW screw, nut and split pin are the ideal spare parts combination for KSCHW clevis shackles.




KBMSW Bolt + nut + split pin	Code	For accessory part
	KBMSW 7/8 G10	KSCHW 7, KSCHW 8
	KBMSW 10 G10	KSCHW 10
	KBMSW 13 G10	KSCHW 13

pewag VLHW Trigger set

Safety you can rely on.

Trigger sets for LHW, KLHW and WLH(B)W safety hooks consist of a high-strength safety lever, a spring made of stainless steel and a retaining pin. The sets come with auxiliary material to facilitate assembly as well as detailed assembly instructions to make sure that your safety standards leave nothing to be desired.



VLHW Trigger set	Code	For accessory part
	VLHW 5/6 G10	LHW 5/6, KLHW 5/6, WLH(B)W 6
	VLHW 7/8 G10	LHW 7/8, KLHW 7, KLHW 8, WLH(B)W 7/8
	VLHW 10 G10	LHW 10, KLHW 10, WLH (B)W 10
	VLHW 13 G10	LHW 13, KLHW 13, WLH(B)W 13
	VLHW 16 G10	LHW 16, KLHW 16, WLH(B)W 16
	VLHW 19/20/22/26 G10	LHW 19/20, LHW 22, KLHW 19/20, KLHW 22, KLHW 26

Please specify the correct hook design in your order.

pewag IDW Tag set for lifting

Customised for you.

This is the spare part set for pewag winner 400 and 200 lifting chains. After all, the advantage of being able to customise your tags with names, logos etc. is worth protecting!



IDW Tag set for lifting	Code	For lifting chains	Consisting of
	ID-Set neutral	I- and multi-leg slings	Tag neutral + rope with quick-release fastener + safety information

User information

for lifting in G10

Content

User information on pewag lifting accessories 112-115





User information

General information and safety-specific information on usage, storage, inspection and maintenance of pewag lifting accessories.

General information

pewag prides itself on its versatile and multi-faceted quality products that suit a wide range of applications. Different construction, loading and lashing methods for general lifting applications do not pose a particular challenge for our universally applicable lifting accessories as they were manufactured with precisely these different demands in mind. All information on design and load capacities in the catalogues (Uniform Load Method) take this range into account. There is also an alternative method in existence for rating the product load capacity, for which the specific application scenario of the chain and all operating conditions must be known. In such a case, please contact the pewag Technical Service team, as the information contained in the catalogues does not apply to such processes.

Responsibility is key

If the pewag lifting accessories are used correctly and by competent persons, they have a long lifespan and provide the highest possible safety standards. Material and personal damage can be avoided by reading this user information carefully and handling all lifting processes in a responsible, provident manner.

Changes to the condition as delivered

We urgently recommend using only the original parts that are included in the scope of delivery with pewag lifting chains (bolts, safety pins, screws etc.) Modifying the original condition of the lifting accessories by bending, grinding, removal of parts, welding, drilling, stamping etc. means exposing yourself and others to unnecessary danger. In such a case, safety can no longer be guaranteed and usage becomes dangerous. Risk factors and conditions include heating the chains to a temperature of more than 380 °C (pewag winner 400) and removing safety parts such as safety pins, safety catches etc. Do not apply any surface coatings to pewag chain slings, i.e. do not subject them to hot galvanizing or electrogalvanizing.

If any surface treatments are required, please make sure to double-check with the pewag service department first. Dipping or removing a coating with chemicals are potentially dangerous processes that may give rise to hazards. We urgently recommend customers to check with the pewag technical team first.

Restrictions of use

For hazardous or dangerous conditions, please refer to the table on page 20.

Temperature effects

The table on page 20 lists the load reduction values in case of extreme temperatures. These apply until the chain and/or the lifting accessories have reached room temperature. pewag lifting accessories must on no account be used outside the indicated temperature range. If this has been the case, the chains must be removed from service.

Effects of acids, caustics and chemicals

pewag lifting accessories must not be used in acids or caustic solutions or be exposed to their vapours. Please be aware of this requirement at all times as certain production processes release acids and/or vapours! If the use of pewag lifting accessories with highly concentrated chemicals in combination with high temperatures cannot be avoided, please make sure to obtain the express approval of such usage by a pewag expert.

Hazardous conditions

The working load limits in this catalogue have been determined on the basis that the product is not being used in hazardous conditions. Hazardous conditions are present when lifting accessories are used offshore or for the lifting of persons or potentially dangerous goods such as liquid metal, corrosive or caustic substances or nuclear material. If the chain sling is to be used for such purposes, the extent of the risk is to be assessed by an expert, the load capacity must be adjusted accordingly and incorrect usage in hazardous conditions must be avoided at all cost. As a rule, usage in hazardous conditions should be avoided.

Prevention is better than cure!

Before using any lifting accessory, several inspections must be performed:

- Does the lifting chain correspond to the order?
- Has the inspection certificate or certificate of conformity been supplied?
- Do the markings and load capacities stated on the chain sling correspond to the information given on the inspection certificate or certificate of conformity?
- Have all the particularities of the chain sling been entered into a register of lifting equipment, if required?
- Has the operating manual outlining the correct use of the chain sling been supplied and read and understood by all personnel?

Please check the lifting accessories for visible signs of damage or wear prior to each use. In case of any doubt or damage, do not use the chain slings and have them inspected by a competent person.

Inspections by a competent person must be performed in accordance with national legislation, but at least once every 12 months. If the chain sling is frequently used at its full load capacity, more frequent inspections are required!

Please note that the chain sling must also be inspected after unusual events, for instance uncontrolled exposure to heat.

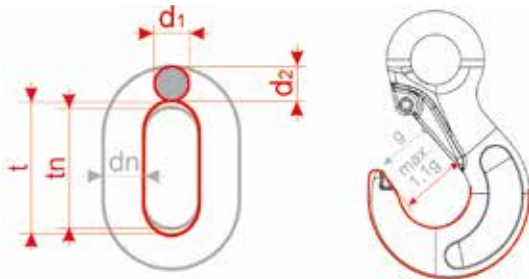
We recommend subjecting the chain sling to a load capacity test with 2 times the load capacity every two years, followed by a visual inspection, or another type of crack test.

Visual inspection criteria

If at least once of the criteria listed below manifests itself during the visual inspection, all parts must be removed from service:

- Breakage of a component.
- Illegible or missing marking of the chain sling (i.e. information on identification data and/or load capacity).
- Deformation of suspension or sling parts or the chain itself.
- Elongation of the chain resulting in $t > 1.05 \text{ tn}$.
- Wear as determined by the mean value of two measurements of diameters d_1 and d_2 carried out at a right angle as shown. The chain must be removed from service life if:

$$d_m = \frac{d_1 + d_2}{2} \leq 0,9$$



- Visible damage such as cuts, notches, grooves, surface cracks, discolouration due to excessive heat exposure, signs of subsequent welding, bent or twisted links or other flaws.
- Obvious wear or chemical removal of material if the admissible dimensional changes as outlined in the table supplied has been exceeded, e.g. pitting corrosion.
- Cracks and cross-cracks that are visible to the naked eye.
- Missing or non-functional safety device as well as signs of widening or twisting of hooks, i.e. noticeable enlargement of the opening or other forms of deformation. The critical point is reached when the enlargement of the opening exceeds 10 % of the nominal value or if the safety catch is open, as this indicates that the hook is overloaded.

Correct maintenance

Please note that all maintenance activities of pewag lifting accessories must be handled by competent persons to minimise the risk of improper use.

Precise documentation

All inspections and their results must be recorded and these records be kept throughout the service life of the chain slings. Precise records of this sort constitute the best basis for effective maintenance.

Clean storage

pewag lifting chains must always be stored in a clean and dried condition and protected against corrosion, i.e. slightly lubricated.

Maximal approved dimensional change:

Designation	Dimensions	Admissible deviation
Chain	dm	-10 %
	t	+5 %
Links	d	-10 %
	t	+10 %
Hooks *	e	+5 %
	d ₂ and h	-10 %
	g	+10 %
	a	-10 %
CW, CARW, CLW	halves loose	no changing admissible
	e	+5 %
	c	-10 %
BWW, GHW	e	+5 %
	d	-15 %
	d ₁	+5 %
	angle change	≤3°
SCHW, GSCHW, U	bolt loose	no changing admissible
	e	+5 %
	d, d ₁ , d ₂ and M	-10 %
SM	e	+5 %
	g	+10 %
	d	-10 %
BA	d ₂	-10 %
FA	d ₁	-5 %
Clevis bolts Connex bolts	d	-10 %
	LHW, KLHW, WLH(B)W	d ₂
WLH(B)W	h	-10 %
	opening of hook	2x s max.

* HSW, FW, PW, KHSW, GKHSW, BKHSW, PSW, KPSW, LHW, WLHW, WLHBW, KLHW, KSCHW, KCHW, KFW, KPW, KVS, XKW, KOW, KRW, WSBW

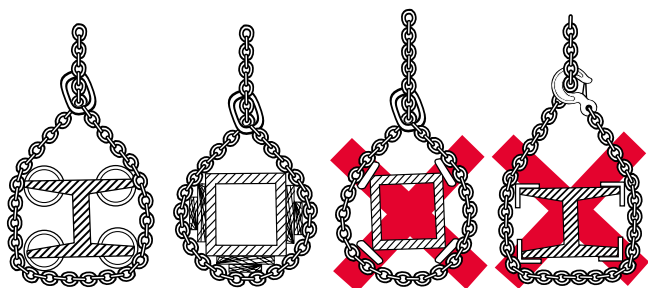
Correct use of chain slings

The right angle of inclination

To ensure safe handling, the slinging points and chain sling types must be selected in such a way that the angles of inclination of all chain strands (legs) lie within the data given on the load capacity tag. Preferably, all angles of inclination should be the same. Avoid angles of inclination of less than 15° because of the high risk of load instability. Never use chain slings with the angle of inclination exceeding 60°!

Edge-loading – know your limits

The maximum load capacity of pewag chain slings assumes that the individual chain legs are pulled straight under load, i.e. that they do not run over edges. However, if edge-loading is unavoidable, load protection (packing) should be used to avoid damage (see illustration):



If chains are guided over edges without proper protection, their load capacity is significantly reduced and safe usage can no longer be guaranteed. See the table on page 20 for the corresponding load factors. Where chain have to be looped around beams or other round-shaped loads, the diameter should be at least twice or 3 times the chain pitch. For smaller diameters, the load capacity of the chains must be reduced by 50 %.

Impact-/shock-loading

For the load capacities of pewag lifting chains to apply, it is assumed that the individual chain strands are not subjected to impact- or shock-loading. In cases of possible impact/shock, the load factors on page 20 apply.

Classification of impacts

- Slight impact may result from accelerated lifting or lowering operations.
- Medium impact may result from the chain slipping while adjusting itself to the shape of the load.
- Strong impact results for instance from the load falling into the unloaded chain.

Vibrations

If they are used correctly, pewag lifting chains and accessories withstand high load cycles, with a standard rating of 20,000 load cycles. In case of high dynamic loads, there is a risk of the chain or components getting damaged. The employer's liability insurance association Metall Nord Süd recommends reducing stress at WLL by using a larger nominal thickness/size in such a case.

Symmetrical loading

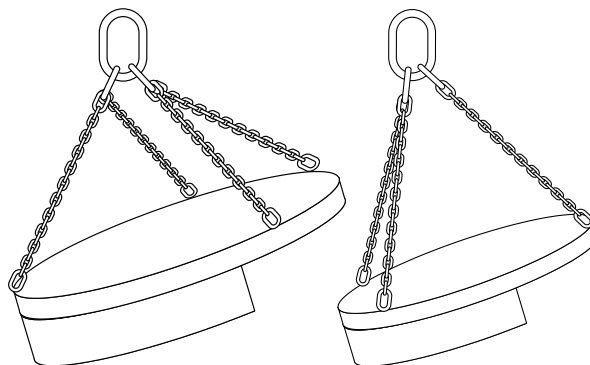
For the load capacities of pewag lifting chains to apply, it is assumed that the individual chain strands are placed under load symmetrically. When the load is lifted, this results in equal angles of inclination and the individual strands are symmetrical to each other.

The load may be considered symmetrical when all of the following conditions apply:

- The load is less than 80 % of the indicated load capacity
- The angles of inclination of all chain strands are not lower than 15° and are very similar (i.e. only differ by a maximum of 15°).
- For three- and four-stranded lifting chains, it must be ensured that the corresponding plan angles are within 15° of each other.

Be careful!

If not all of these parameters are complied with, the load cannot be considered symmetrical and the classification of the lifting operation must be left to an expert. In case of doubt, only one chain strand (leg) should be considered as load-bearing. For the corresponding load capacity values, please refer to the load capacity table on page 18 and 19 to determine the precise load capacity.



The main part of the load is carried by just one leg.

The main part of the load is carried by two legs.

Wrongful use defeats the purpose

pewag lifting chains offer perfect quality standards if they are used according to their intended purpose.

In cases where not all individual legs are used simultaneously or where several lifting chains are used at the same time, different load capacities apply as outlined in the tables on pages 18 and 19. In case of doubt regarding the intended purpose, the load capacity as indicated on the tag must be amended in accordance with the following table:

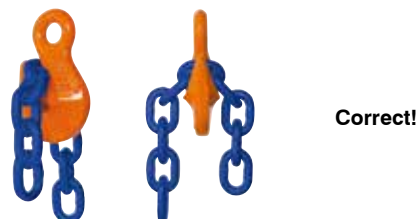
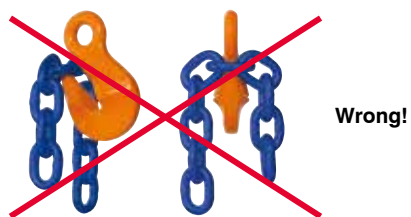
Type of sling chain	Number of individual strands used	Use factor in relation to the load capacity given on the tag
two-stranded (II-leg)	1	1/2
three- and four-stranded (III/IV-leg)	2	2/3
three- and four-stranded (III/IV-leg)	1	1/3
2 x single-stranded (single leg)	2	1.4 up to 45°
2 x two-stranded (II-leg)	3 or 4	1.5 from 0° – 45° and 45° – 60°

Precautions

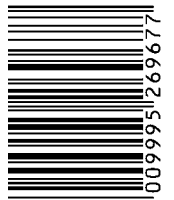
- Hang any individual strands (leg) that you do not use back into the master link to prevent hazards caused by freely swinging chains or unintended hooking.
- Before using several chain slings at the same time, make sure that the crane hook is big enough for all the master rings. Make sure that the master rings cannot fall out of the hook during lifting.
- Angles of inclination of more than 45° must be avoided.
- Use only chain slings of the same nominal thickness and grade at the same time.

Additional detailed information

Never tip-load the hook!



Detailed original operating manuals for individual products are available for download at www.pewag.com. Our manuals are subject to a continuous improvement process to ensure that they are always up to date. For this reason, always refer to the latest version of a manual.



KA/19/00467 9 0099951269677



www.pewag.com

pewag austria GmbH

A-8041 Graz, Gaslaternenweg 4, Phone: +43 (0) 50 50 11-0, Fax: +43 (0) 50 50 11-100,
saleinfo@pewag.com, www.pewag.com

